



# Air gripper—HFZ Series

Parallel style with guide track—ball bearing

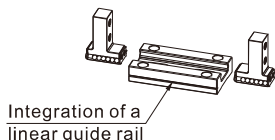
## Compendium of HFZ Series

### Seven kinds of bore size and three kinds of type

Bore size: 6, 10, 16, 20, 25, 32, 40,  
 HFZ: Double acting  
 HFSZ: Single acting and normally closed  
 HFTZ: Single acting and normally opened

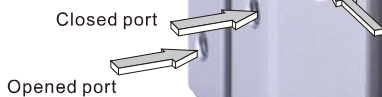
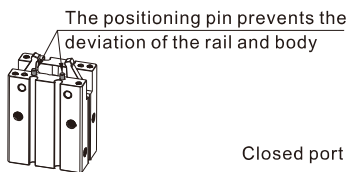
### Integrated design of linear guide rail

Integrated design of linear guide rail,  
 high rigidity and high precision.



### With positioning pin

A positioning pin is attached to the bottom of the linear guide rail, which can prevent the deviation of the positioning rail and body.



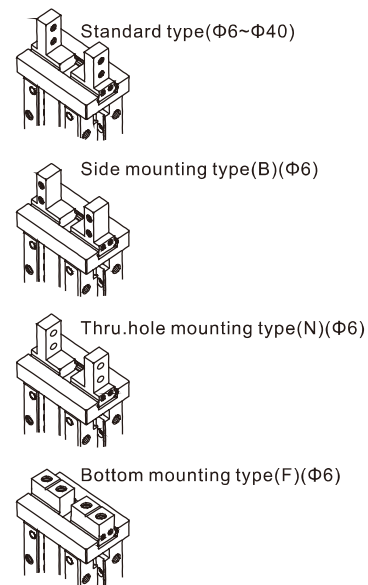
### With squareness magnetic switch slots

The squareness magnetic switch slots convenient to install DMSG(S)\CMSG type inducting switch.

### With roundness magnetic switch slots

The squareness magnetic switch slots convenient to install DMSH(S)\CMSH type inducting switch.

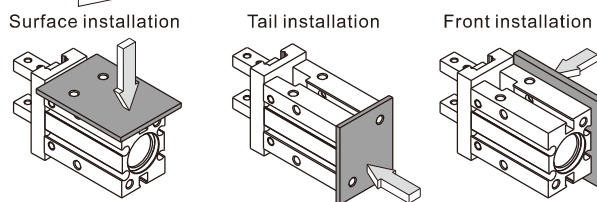
### Four kinds of finger type



According to the actual using requirements of customers, the initial position of clamping jaw can be customized to meet the different needs under different working conditions.

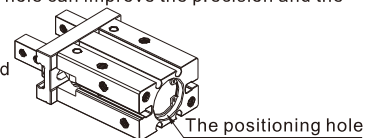
### Can be mounted from three directions

With mounting holes on the side and tail.



### With positioning hole

The positioning hole can improve the precision and the consistency of repeated dismounting and positioning.



Bore size (mm)		6	10	16	20	25	32	40	
Acting type		Double acting		Single acting					
Fluid		Air(to be filtered by 40 $\mu$ m filter element)							
Operating pressure	Double acting	$\Phi 6, \Phi 10$	0.2~0.7MPa(28~100psi)(2.0~7.0bar)						
		Others	0.15~0.7MPa(22~100psi)(1.5~7.0bar)						
	Single acting	$\Phi 6, \Phi 10$	0.35~0.7MPa(50~100psi)(3.5~7.0bar)						
		Others	0.25~0.7MPa(36~100psi)(2.5~7.0bar)						
Temperature $^{\circ}\text{C}$		-20~70							
Lubrication		Not required							
Repeatability mm		$\pm 0.01$						$\pm 0.02$	
Max. frequency		180(c.p.m)						60(c.p.m)	
Sensor switches		DMSH(S) CMSH	DMSG(S) CMSG	DMSG(S)\CMSG, DMSH(S)\CMSH					
Port size		M3 $\times$ 0.5			M5 $\times$ 0.8				

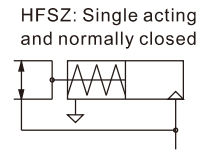
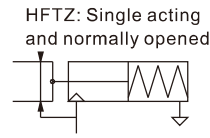
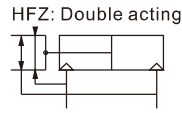


# Air gripper(parallel style——ball bearing)

## HFZ Series



### Symbol



### Gripping force and stroke

Acting type	Double acting(HFZ)								Single acting_NO (HFTZ)								Single acting_NC (HFSZ)											
	Bore size									Bore size									Bore size									
Gripping force per finger Effective value(N)	External	3.3	11	34	45	69	160	255	1.9	7	27	35	55	133	220	-	-	-	-	-	-	3.7	13	38	59	87	163	270
	Internal	6.1	17	45	68	102	195	320	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Opening/Closing stroke(Both sides)(mm)		3	3	6	10	14	22	30	3	3	6	10	14	22	30	3	3	6	10	14	22	3	3	6	10	14	22	30
Weight (g)	F Type	24	-	-	-	-	-	-	25	-	-	-	-	-	-	25	-	-	-	-	-	-	-	-	-	-	-	-
	Others	25	56	124	236	428	729	1268	26	57	125	238	430	778	1365	26	57	125	238	430	778	26	57	125	238	430	778	1365

[Note] The gripping force in the above table is in the working pressure of 0.5MPa, and with a gripping point of L=20mm.

Add) Please refer to page 256 for the definition of "L".

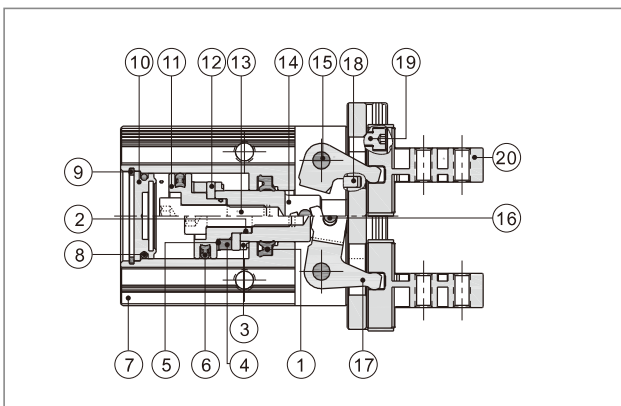
### Ordering code

HFZ 20 □

1 2 3

①Model	②Bore size	③Finger type			
HFZ: Air finger(Double acting)	6 10 16 20 25 32 40	Blank:Standard 			
HFSZ: Air finger (Single acting and normally closed)		B:Side mounting type 	N:Thru.hole mounting type 	F:Bottom mounting type 	HFZ series are all attached with magnet.
HFTZ: Air finger (Single acting and normally opened)	6				

### Inner structure and material of major parts



NO.	Item	Material
1	Rod packing	NBR
2	O-ring	NBR
3	Bumper	TPU
4	Magnet	Sintered metal(Neodymium-iron-boron)
5	Magnet washer	NBR
6	Piston seal	NBR
7	Body	Aluminum alloy
8	O-ring	NBR
9	C clip	Spring steel
10	Back cover	Aluminum alloy
11	Piston	Aluminum alloy/Stainless steel
12	Magnet fixed flake	Stainless steel
13	Screw	Carbon steel
14	Piston rod	Aluminum alloy/Stainless steel
15	Pin	Stainless steel
16	Pin	Stainless steel
17	Curved bar	Stainless steel
18	Pin	Stainless steel
19	Countersink screw	Carbon steel
20	Assembly of clamping jaw and guide rail	Stainless steel

