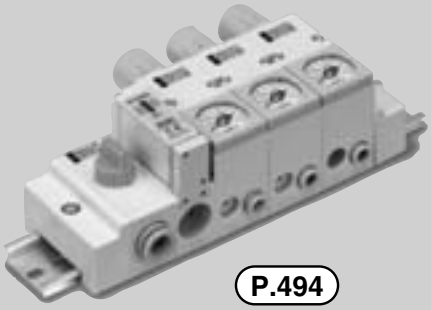
Compact Manifold Regulator

Series ARM10/11

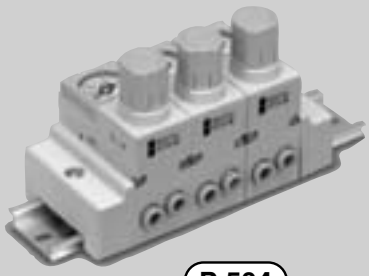
Manifold Type

Common supply



P.494

Individual supply



P.504

Single Unit Type

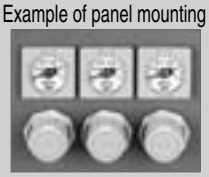
Standard

P.517

Front handle

P.518

Example of panel mounting



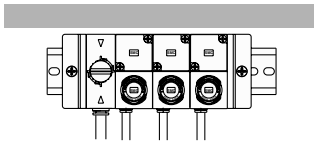
Front handle type is newly added to the single unit specifications.

Allows high degree of freedom in selection according to the installation conditions.

- Handle position: Top, Front, Bottom
- Piping direction: Top ported, Bottom ported
- One-touch fitting types: Straight, Elbow

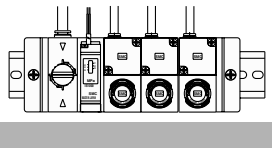
Installation example

Upper space is limited.



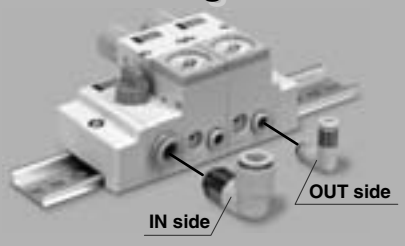
Front handle/Bottom ported

Lower space is limited.



Front handle/Top ported

Types and sizes of the One-touch fittings can be changed.



	Fitting type	Applicable tubing O.D. (mm)			
		4	6	8	10
IN side	Straight, Elbow		●	●	●
OUT side	Straight, Elbow	●	●		

Also available in inch sizes.

Reverse flow function is equipped as a standard.

Can control thrust of the actuator.

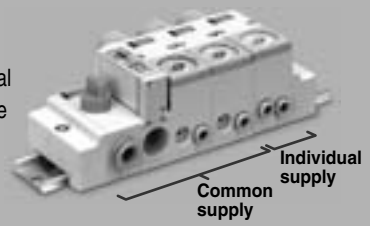
Four types of supply blocks (for common supply)

The mounting position of the supply block can be selected from the right, left and both sides of the manifold.

Supply block	With 3-way pressure relief valve	With pressure switch	With 3-way pressure relief valve + Pressure switch
			

Mixed manifold

Common exhaust type and individual exhaust type can be mounted on the same manifold base.
(Available as Simple Specials)



Pressure gauge with limit indicator.

Opening and closing lens cover makes adjustment easy.

Compatible with units with a digital pressure switch

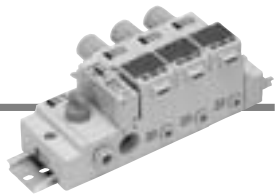
Individual lines can be controlled with electric signals.

Compact Manifold Regulator

Common Supply Type

Series ARM11A

Made to Order
(Refer to page 524 for details.)



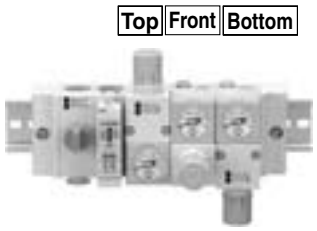
How to Order

ARM11A **A** **1** – **3** **07** – **M** **Z** – **N**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

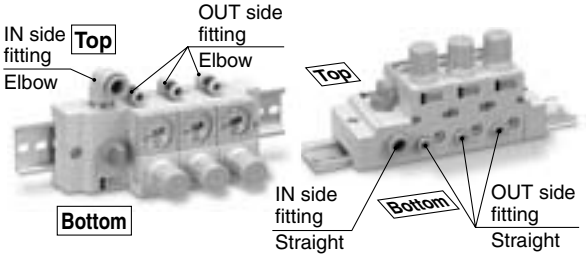
1. Handle Position

Symbol	Position
A	Top
B	Front
C	Bottom



2. IN/OUT Piping Position

Position / Symbol	IN side		OUT side	
	Bottom	Top	Bottom	Top
1	●		●	
2		●		●
3	●			●
4		●	●	



3. Regulator Block Stations

Symbol	Stations
1	1 station
2	2 stations
3	3 stations
4	4 stations
5	5 stations
6	6 stations
7	7 stations
8	8 stations
9	9 stations
M	10 stations

4. IN/OUT Fitting Type (Refer to the figure below.)

Metric size

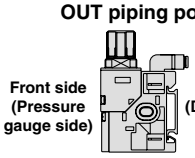
Mounting position	IN side						OUT side			
Fitting type	Straight			Elbow			Straight		Elbow Note)	
Symbol	ø6	ø8	ø10	ø6	ø8	ø10	ø4	ø6	ø4	ø6
07	●						●			
08	●							●		
09		●					●			
10		●						●		
11			●				●			
12			●					●		
19				●					●	
20				●						●
21					●				●	
22					●					●
23						●			●	
24						●				●
26	●								●	
27	●									●
28		●							●	
29		●								●
30			●						●	
31			●							●
33				●			●			
34				●				●		
35					●		●			
36					●			●		
37						●	●			
38						●		●		

Inch size

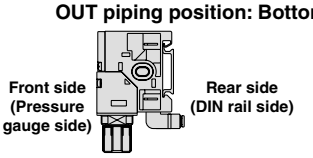
Mounting position	IN side						OUT side			
Fitting type	Straight			Elbow			Straight		Elbow Note)	
Symbol	ø1/4	ø5/16	ø3/8	ø1/4	ø5/16	ø3/8	ø5/32	ø1/4	ø5/32	ø1/4
57	●						●			
58	●							●		
59		●					●			
60		●						●		
61			●				●			
62			●					●		
69				●					●	
70				●						●
71					●				●	
72					●					●
73						●			●	
74						●				●
76	●								●	
77	●									●
78		●							●	
79		●								●
80			●						●	
81			●							●
83				●			●			
84				●				●		
85					●		●			
86					●			●		
87						●	●			
88						●		●		

Note) When the handle and the OUT piping are located on the same side, the elbow fitting is directed to the rear side (DIN rail side). Use caution to ensure the connector is not disturbed, depending on piping direction, when choosing to attach a digital pressure switch.

Handle position: Top
OUT piping position: Top



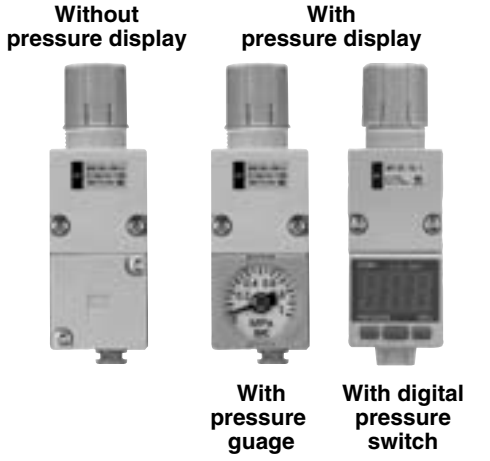
Handle position: Bottom
OUT piping position: Bottom

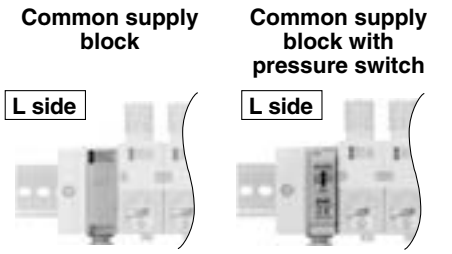


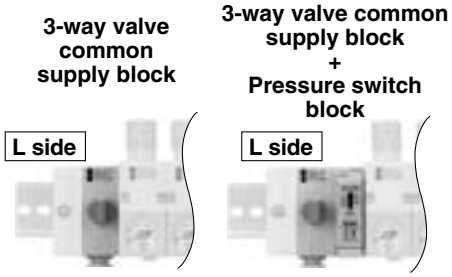
5. Accessories

Symbol	Pressure display Note 1, 2)		Supply block type Note 3)				Supply block mounting position		
	Without pressure display	With pressure display	Common supply block	Common supply block with pressure switch	3-way valve common supply block	3-way valve common supply block + Pressure switch block	L side (Left)	R side (Right)	B side (Both)
Nil	●		●				●		
A	●			●			●		
B	●				●		●		
C	●					●	●		
D	●		●					●	
E	●			●				●	
F	●				●			●	
G	●					●		●	
H	●		●						●
J		●	●				●		
K		●		●			●		
L		●			●		●		
M		●				●	●		
N		●	●					●	
O		●		●				●	
P		●			●			●	
Q		●				●		●	
R		●	●						●

Note 1) Pressure display means a pressure gauge or digital pressure switch is attached.
When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 8, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.
Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.
Note 3) Pressure switches are not available with the oil-free specification.







6. Options

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Oil-free Note 2)
Nil	●			
1		●		
2			●	
3				●
4		●	●	
5		●		●
6			●	●
7		●	●	●

Note 1) A pressure gauge with a full span of 0.4 MPa is attached.
Note 2) The oil-free specification is grease-free in the fluid contact area.

8. Digital Presure Switch Output Specifications Note)

Symbol	Details
Nil	None
N	NPN open collector
P	PNP open collector

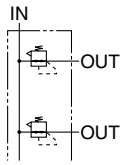
Note) **When a digital pressure switch is attached, the "pressure display" in table 5 "Accessories" will be equipped.**
The electrical entry is positioned on the side opposite the handle.

7. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.
Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.
Note 3) This option is available with the digital pressure switch.

JIS Symbol



Note) A standard model is equipped with a backflow function. Main valve opens when the inlet pressure is released, and then the outlet pressure backflows into the inlet side.

Specifications

Manifold (Regulator block, Common supply block, 3-way valve common supply block)

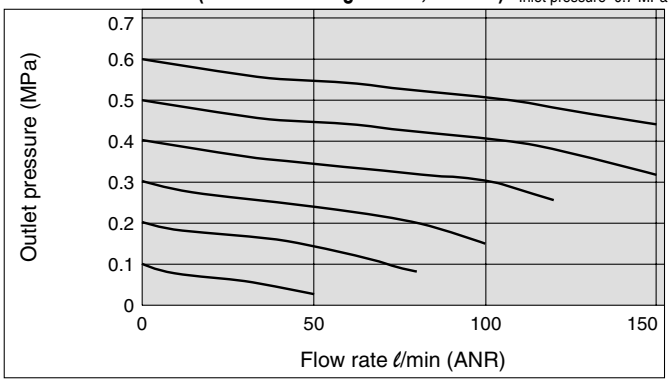
Regulator construction		Direct acting
Working principal		Diaphragm regulator
Relief mechanism	**Standard**	Relief type
	Optional	Non-relieving type
Backflow function Note 1)		Within (Unbalance type)
IN side tubing O.D.		ø6, ø8, ø10, ø1/4, ø5/16, ø3/8
OUT side tubing O.D.		ø4, ø6, ø5/32, ø1/4
Proof pressure		1.5 MPa
Maximum operating pressure		1.0 MPa
Set pressure range	**Standard**	0.05 to 0.7 MPa
	Optional	0.05 to 0.35 MPa (Low pressure type)
Fluid		Air
Ambient and operating fluid temperature Note 2)		5 to 60°C

Note 1) 0.1 MPa or greater set pressure is required when used in the reverse flow.
Note 2) 5 to 50°C when the digital pressure switch will be used.

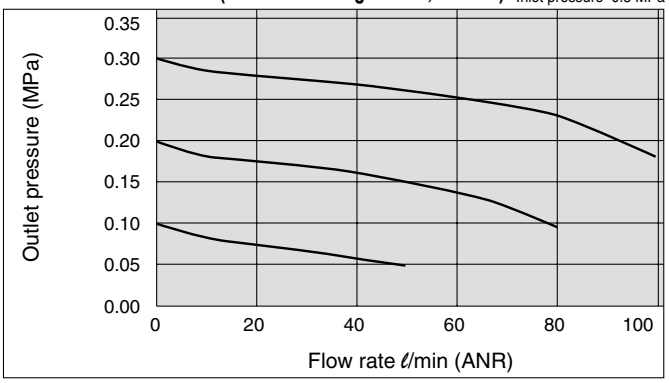
Refer to pages 512 and 514 for the digital pressure switch and pressure switch specifications.

Flow Characteristics (Representative Values)

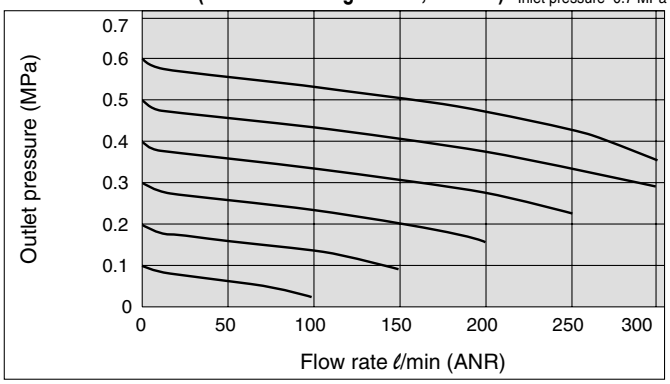
ARM11AA1-307 (One-touch fittings: IN ø6, OUT ø4) Condition: Inlet pressure 0.7 MPa



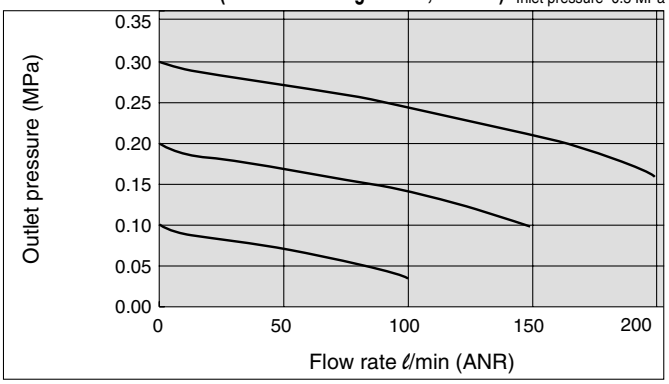
ARM11AA1-307-1 (One-touch fittings: IN ø6, OUT ø4) Condition: Inlet pressure 0.5 MPa



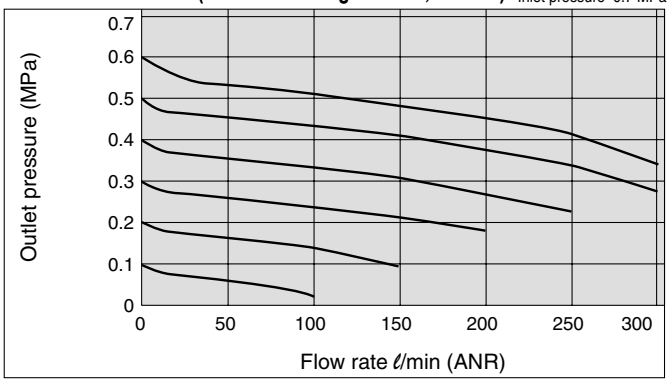
ARM11AA1-310 (One-touch fittings: IN ø8, OUT ø6) Condition: Inlet pressure 0.7 MPa



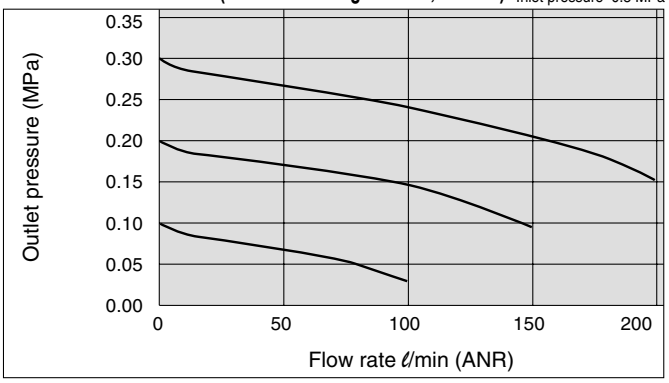
ARM11AA1-310-1 (One-touch fittings: IN ø8, OUT ø6) Condition: Inlet pressure 0.5 MPa



ARM11AA1-312 (One-touch fittings: IN ø10, OUT ø6) Condition: Inlet pressure 0.7 MPa



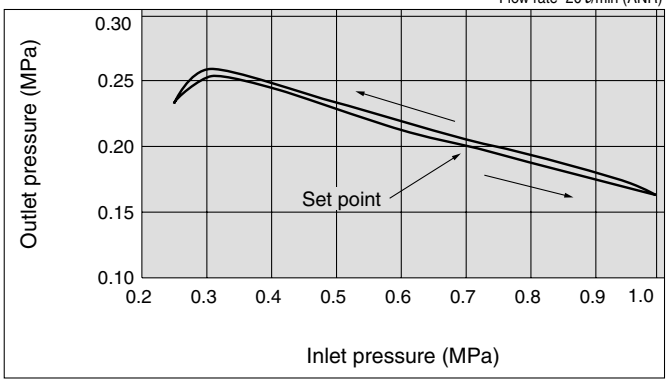
ARM11AA1-312-1 (One-touch fittings: IN ø10, OUT ø6) Condition: Inlet pressure 0.5 MPa



Pressure Characteristics (Representative Values)

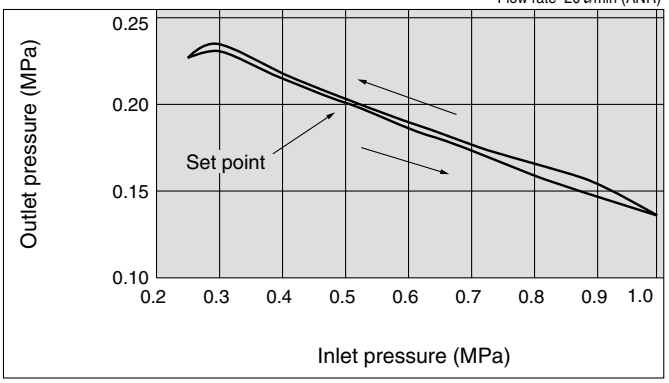
ARM11AA1-307

Conditions: Inlet pressure 0.7 MPa
Outlet pressure 0.2 MPa
Flow rate 20 ℓ/min (ANR)

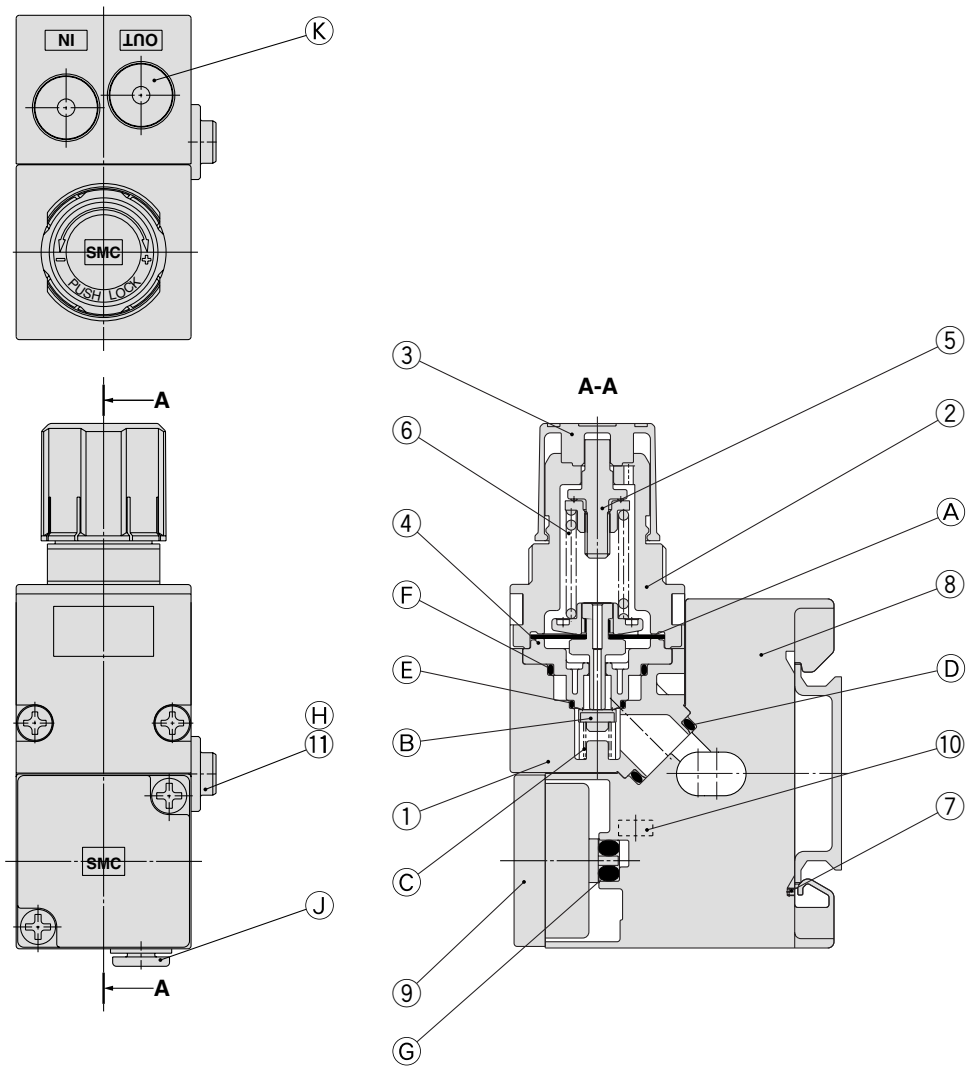


ARM11AA1-307-1

Conditions: Inlet pressure 0.5 MPa
Outlet pressure 0.2 MPa
Flow rate 20 ℓ/min (ANR)



Construction



Component Parts

No.	Description	Material
1	**Body for regulator block**	PBT
2	**Bonnet**	PBT
3	**Handle**	POM
4	**Valve seat**	POM
5	**Adjusting screw assembly**	Reinforced steel
6	**Adjustment spring**	Steel wire
7	**Regulator clip**	Stainless steel
8	**Manifold block**	PBT
9	**Blanking plate assembly**	—
10	**Square nut**	Steel
11	**Common exhaust bushing**	POM

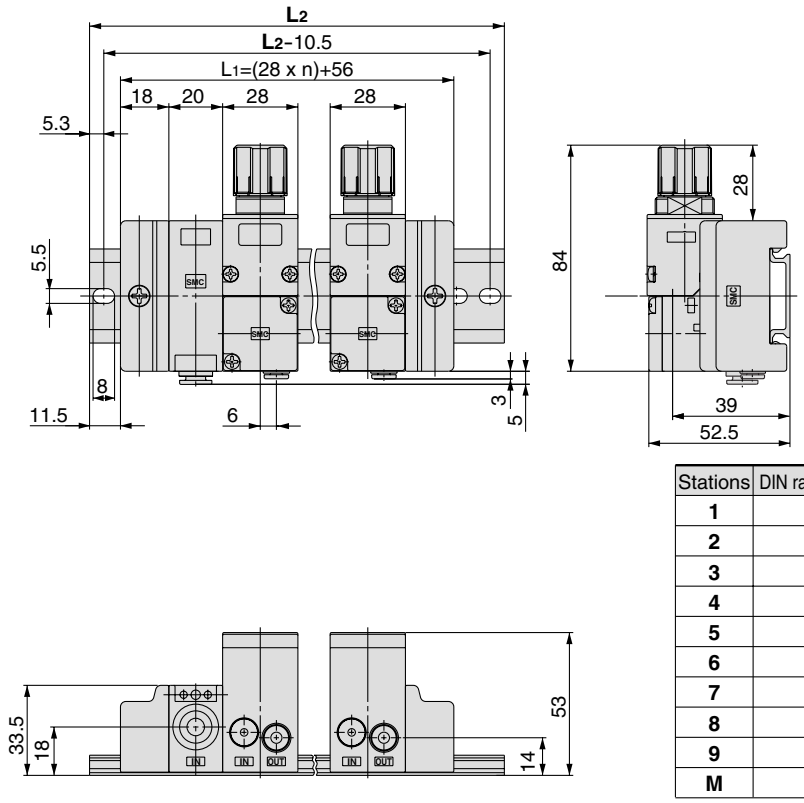
Replacement Parts

No.	Description	Material	Part no.	Note
A	**Diaphragm assembly**	Weatherproof NBR, POM	136126A	Relieving type
			136126-1A	Non-relieving type
B	**Valve**	HNBR, Aluminum alloy	136127-30#1	
C	**Valve spring**	Stainless steel	136131	
D	**Gasket**	HNBR	136137-30	
E	**O-ring**	NBR	136146	Standard model
		HNBR	136146-30	Oil-free specification
F	**O-ring**	NBR	136147	Standard model
		HNBR	136147-30	Oil-free specification
G	**O-ring**	NBR	136148	Standard model
		HNBR	136148-30	Oil-free specification
		NBR	KA01731	Standard model for digital pressure switch
		HNBR	KA01613	Oil-free spec. for digital pressure switch
H	**O-ring**	NBR	136149	Standard model
		HNBR	136149-30	Oil-free specification
J	**Fitting assembly**	—	Refer to page 515.	
K	**Port plug**	PBT/HNBR	Refer to page 516.	

Dimensions

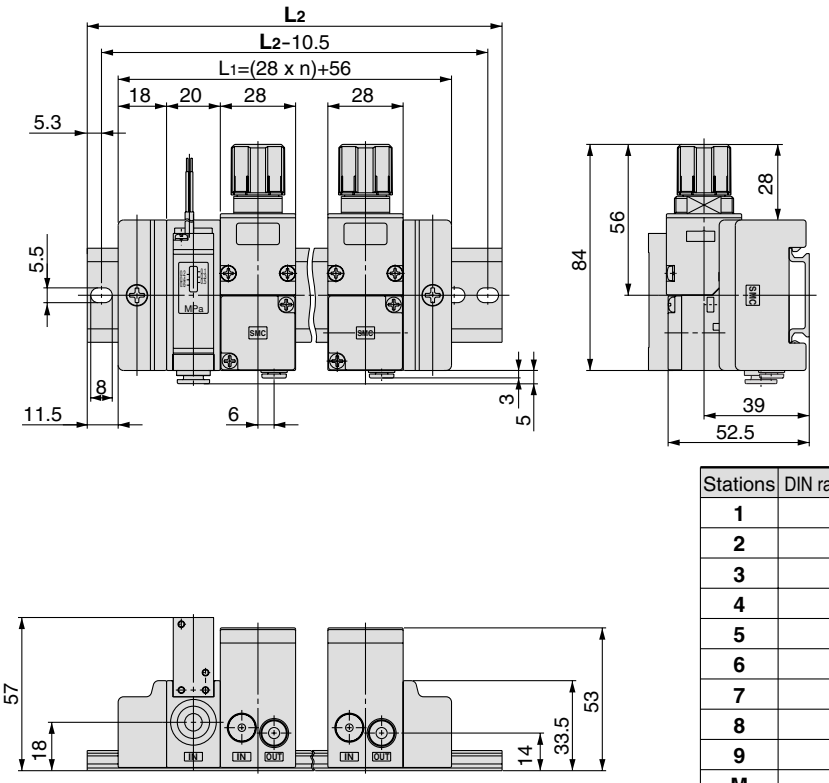
ARM11AA1-□12
Handle position: Top / Common supply block

For One-touch fittings part and manifold option dimensions, refer to pages 509 to 516.



Stations	DIN rail part no. (for L and R sides)	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

ARM11AA1-□12-A
Handle position: Top / Common supply block with pressure switch

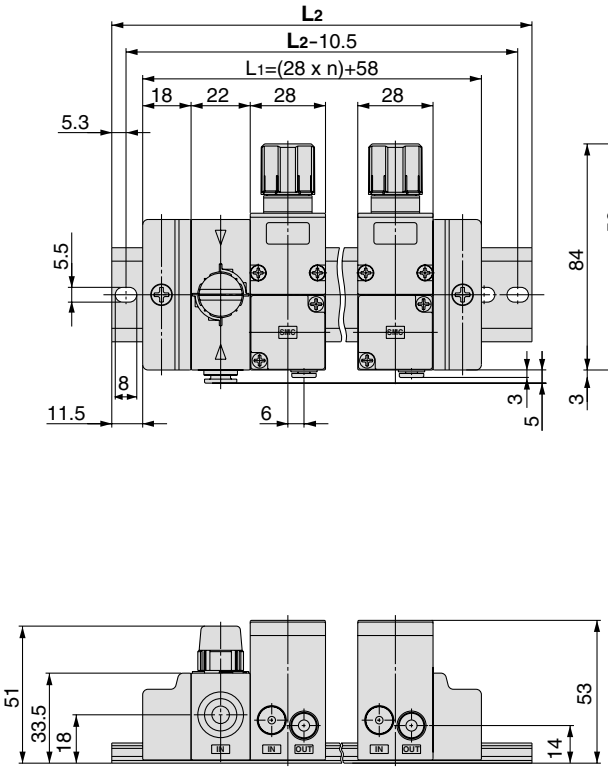


Stations	DIN rail part no. (for L and R sides)	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

Dimensions

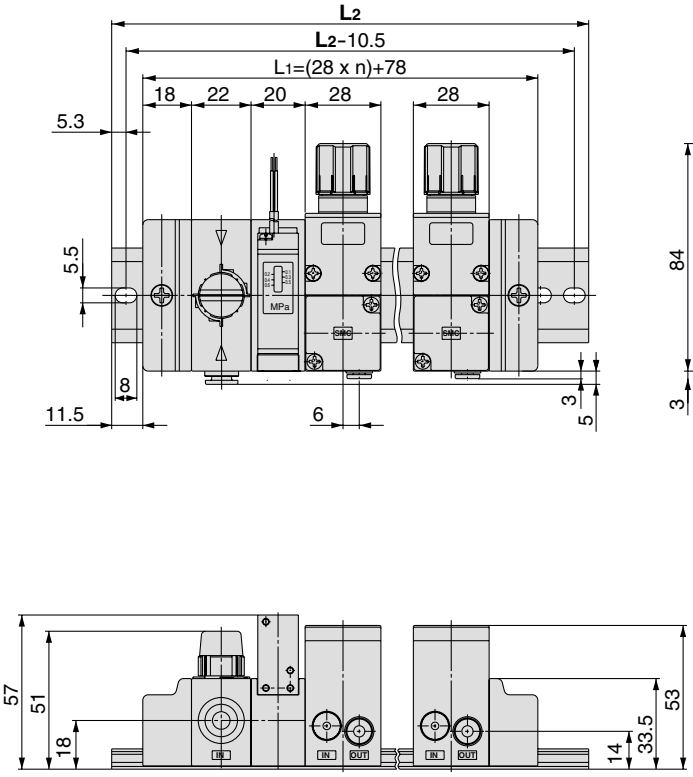
ARM11AA1-□12-B
Handle position: Top / 3-way valve common supply block

For One-touch fittings part and manifold option dimensions, refer to pages 509 to 516.



Stations	DIN rail part no. (for L and R sides)	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

ARM11AA1-□12-C
Handle position: Top / 3-way valve common supply block + Pressure switch block

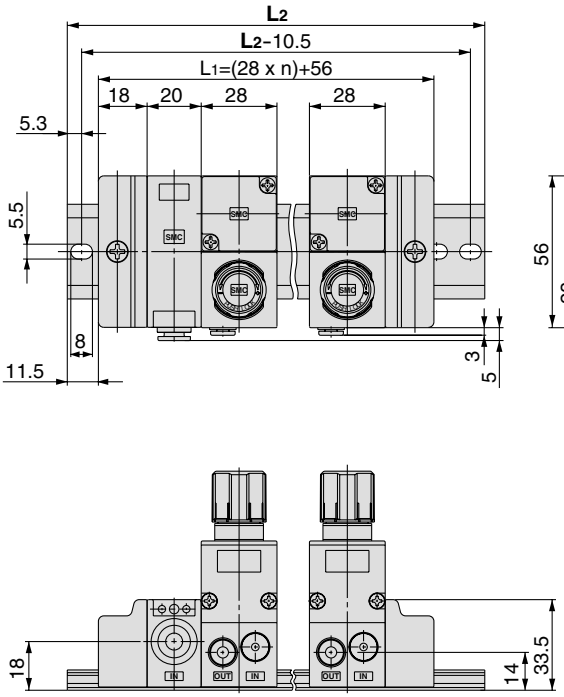


Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-11	148
2	AXT100-DR-13	173
3	AXT100-DR-15	198
4	AXT100-DR-17	223
5	AXT100-DR-19	248
6	AXT100-DR-22	285.5
7	AXT100-DR-24	310.5
8	AXT100-DR-26	335.5
9	AXT100-DR-28	360.5
M	AXT100-DR-31	398

Dimensions

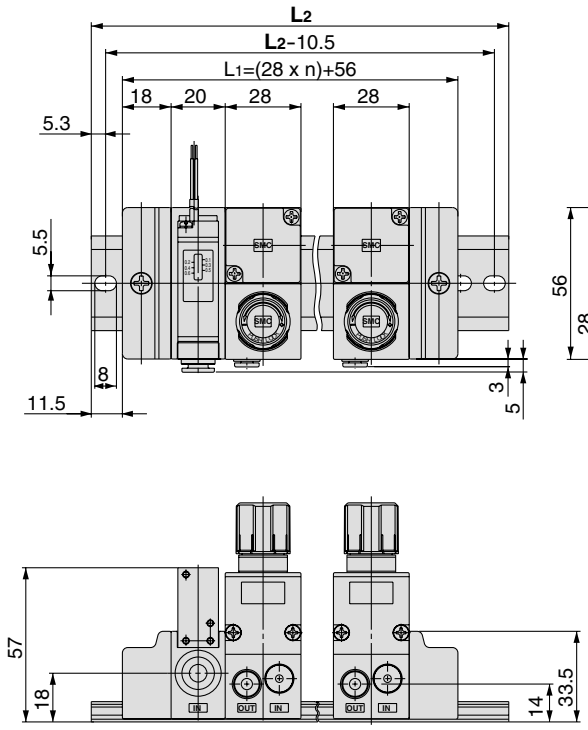
ARM11AB1-□12
Handle position: Front / Common supply block

For One-touch fittings part and manifold option dimensions, refer to pages 509 to 516.



Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

ARM11AB1-□12-A
Handle position: Front / Common supply block with pressure switch

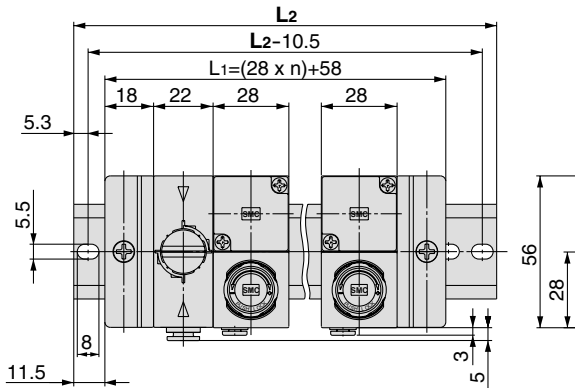


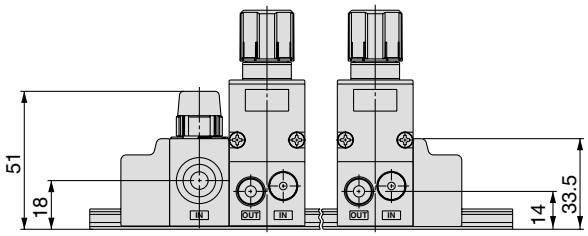
Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

Dimensions

ARM11AB1-□12-B
Handle position: Front / 3-way valve common supply block

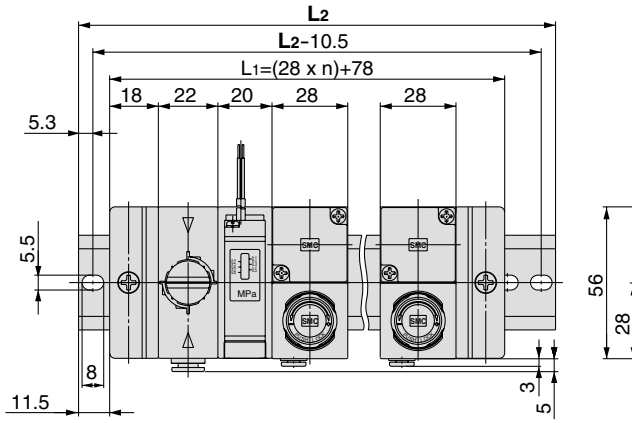
For One-touch fittings part and manifold option dimensions, refer to pages 509 to 516.

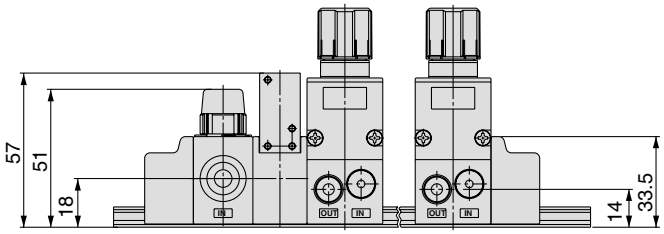




Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

ARM11AB1-□12-C
Handle position: Front / 3-way valve common supply block + Pressure switch block



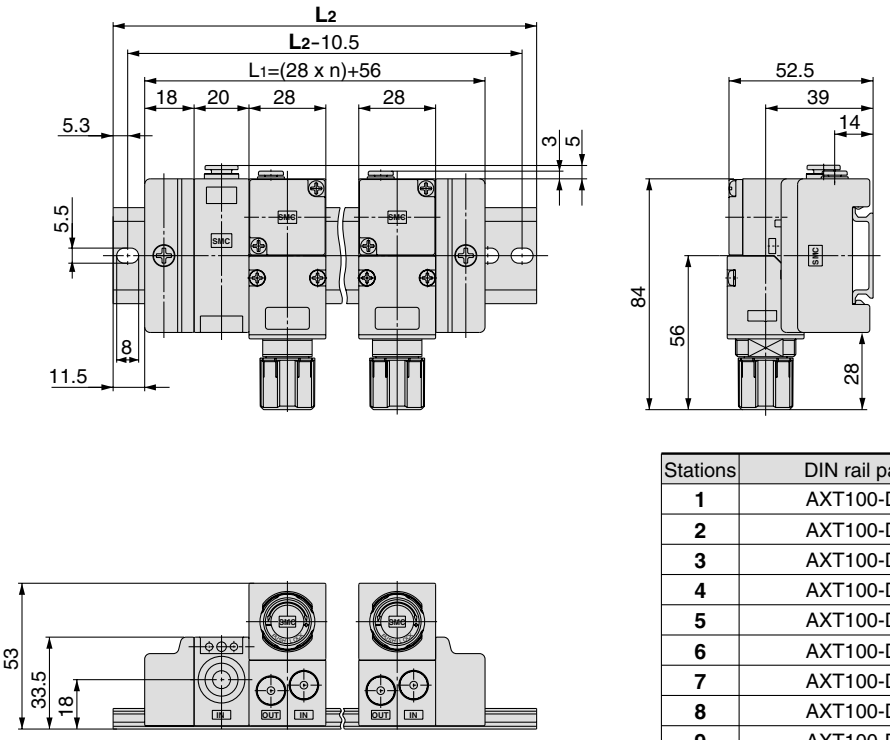


Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-11	148
2	AXT100-DR-13	173
3	AXT100-DR-15	198
4	AXT100-DR-17	223
5	AXT100-DR-19	248
6	AXT100-DR-22	285.5
7	AXT100-DR-24	310.5
8	AXT100-DR-26	335.5
9	AXT100-DR-28	360.5
M	AXT100-DR-31	398

Dimensions

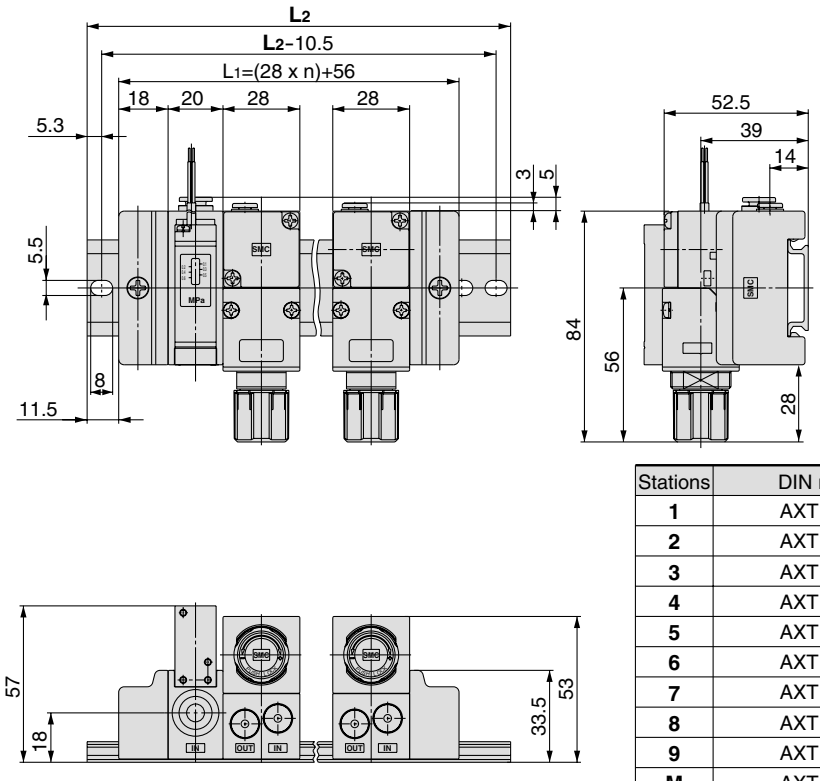
ARM11AC2-□12
Handle position: Bottom / Common supply block

For One-touch fittings part and manifold option dimensions, refer to pages 509 to 516.



Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

ARM11AC2-□12-A
Handle position: Bottom / Common supply block with pressure switch

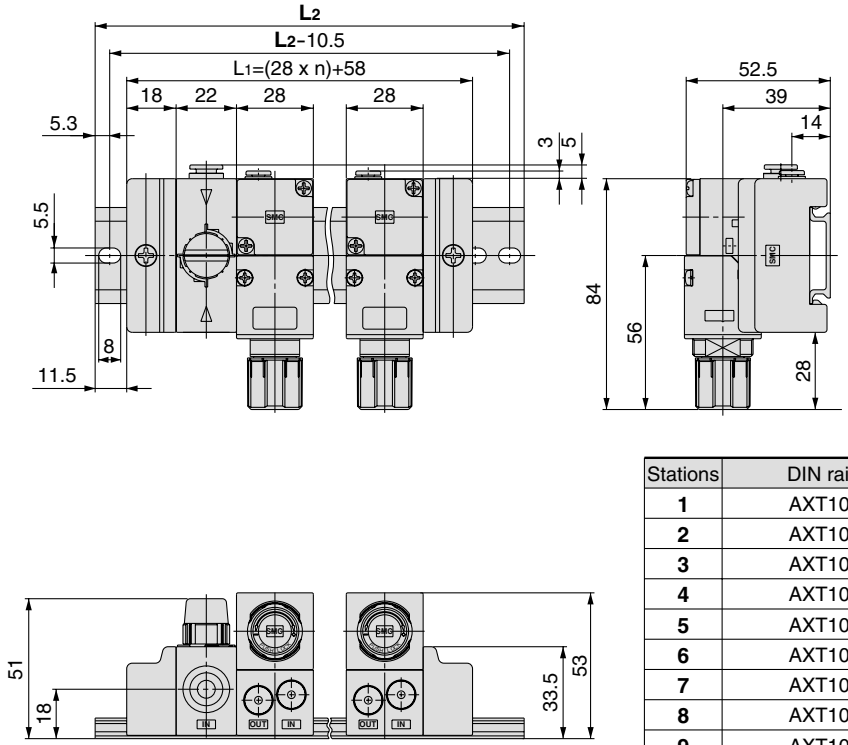


Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

Dimensions

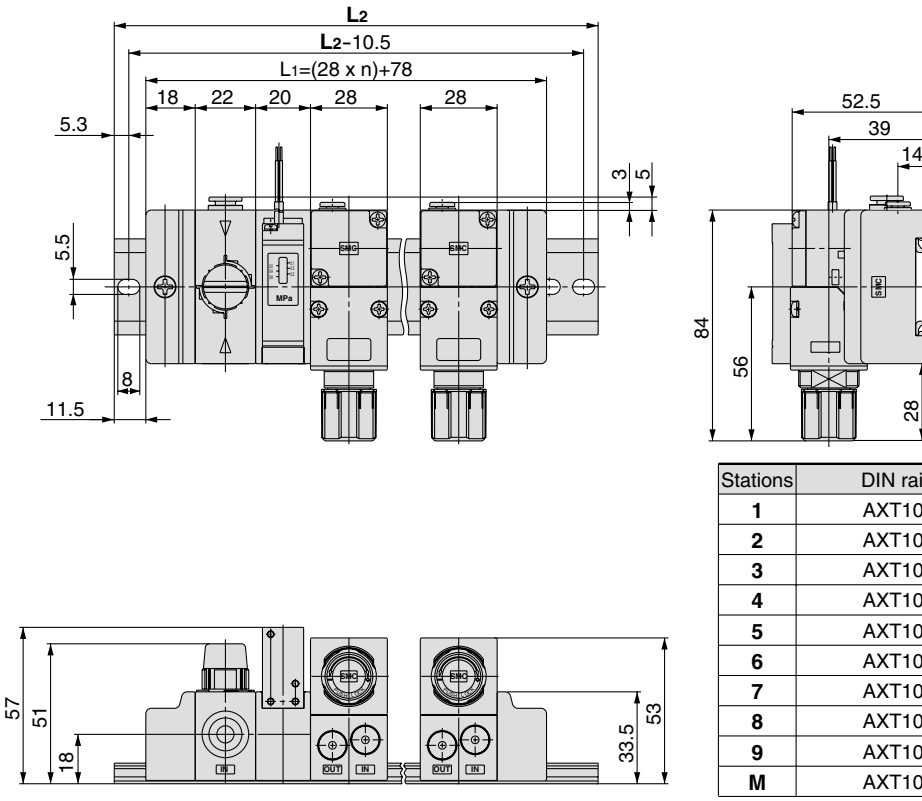
ARM11AC2-□12-B
Handle position: Bottom / 3-way valve common supply block

For One-touch fittings part and manifold option dimensions, refer to pages 509 to 516.



Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-9	123
2	AXT100-DR-11	148
3	AXT100-DR-13	173
4	AXT100-DR-16	210.5
5	AXT100-DR-18	235.5
6	AXT100-DR-20	260.5
7	AXT100-DR-22	285.5
8	AXT100-DR-25	323
9	AXT100-DR-27	348
M	AXT100-DR-29	373

ARM11AC2-□12-C
Handle position: Bottom / 3-way valve common supply block + Pressure switch block

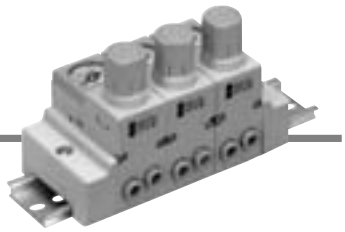


Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-11	148
2	AXT100-DR-13	173
3	AXT100-DR-15	198
4	AXT100-DR-17	223
5	AXT100-DR-19	248
6	AXT100-DR-22	285.5
7	AXT100-DR-24	310.5
8	AXT100-DR-26	335.5
9	AXT100-DR-28	360.5
M	AXT100-DR-31	398

Compact Manifold Regulator

Individual Supply Type

Series ARM11B



How to Order

ARM11B [B] [1] – [3] [06] – [A] [ ] [Z] – [N]

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

1. Handle Position

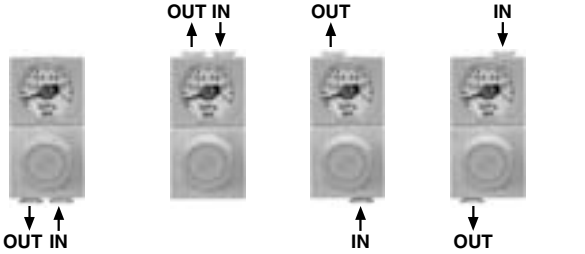
Symbol	Position
A	Top
B	Front
C	Bottom

Top **Front** **Bottom**

2. IN/OUT Piping Position

Position / Symbol	IN side		OUT side	
	Bottom	Top	Bottom	Top
1	●		●	
2		●		●
3	●			●
4		●	●	

IN/OUT: Bottom **IN/OUT: Top** **IN: Bottom** **OUT: Top** **IN: Top** **OUT: Bottom**



3. Regulator Block Stations

Symbol	Stations
1	1 station
2	2 stations
3	3 stations
4	4 stations
5	5 stations
6	6 stations
7	7 stations
8	8 stations
9	9 stations
M	10 stations

4. IN/OUT Fitting Type (Refer to the figure below.)

Metric size

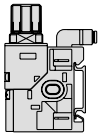
Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow Note)		Straight		Elbow Note)	
Symbol	ø4	ø6	ø4	ø6	ø4	ø6	ø4	ø6
06	●				●			
07		●			●			
08		●				●		
18			●				●	
19				●			●	
20				●				●
25	●						●	
26		●					●	
27		●						●
32			●		●			
33				●	●			
34				●		●		

Inch size

Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow Note)		Straight		Elbow Note)	
Symbol	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4
56	●				●			
57		●			●			
58		●				●		
68			●				●	
69				●			●	
70				●				●
75	●						●	
76		●					●	
77		●						●
82			●		●			
83				●	●			
84				●		●		

Note) When the handle and the OUT piping are located on the same side, the elbow fitting is directed to the rear side (DIN rail side). Use caution to ensure the connector is not disturbed, depending on piping direction, when choosing to attach a digital pressure switch.

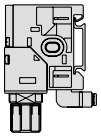
Handle position: Top
OUT piping position: Top



Front side (Pressure gauge side)

Rear side (DIN rail side)

Handle position: Bottom
OUT piping position: Bottom



Front side (Pressure gauge side)

Rear side (DIN rail side)

5. Accessory (Pressure Display)

Symbol	Accessory
Nil	Without pressure display
A Note 1, 2)	With pressure display

Note 1) Pressure display means a pressure gauge or digital pressure switch is attached.
When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 8, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.
Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.

Without pressure display

With pressure display

With pressure guage

With digital pressure switch

6. Options

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Note 2) Oil-free
Nil	●			
1		●		
2			●	
3				●
4		●	●	
5		●		●
6			●	●
7		●	●	●

Note 1) A pressure gauge with a full span of 0.4 MPa is attached.
Note 2) The oil-free specification is grease-free in the fluid contact area.

7. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

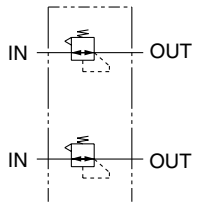
Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.)
Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.
Note 3) This option is available with the digital pressure switch.

8. Digital Presure Switch Output Specifications Note)

Symbol	Details
Nil	None
N	NPN open collector
P	PNP open collector

Note) **When a digital pressure switch is attached, the "pressure display" in table 5 "Accessory" will be equipped.**
The electrical entry is positioned on the side opposite the handle.

JIS Symbol



Note) A standard model is equipped with a backflow function. Main valve opens when the inlet pressure is released, and then the outlet pressure backflows into the inlet side.

Specifications

Regulator construction		Direct acting
Working principal		Diaphragm regulator
Relief mechanism	**Standard**	Relief type
	Optional	Non-relieving type
Backflow function Note 1)		Within (Unbalance type)
IN side tubing O.D.		ø4, ø6, ø5/32, ø1/4
OUT side tubing O.D.		ø4, ø6, ø5/32, ø1/4
Proof pressure		1.5 MPa
Maximum operating pressure		1.0 MPa
Set pressure range	**Standard**	0.05 to 0.7 MPa
	Optional	0.05 to 0.35 MPa (Low pressure type)
Fluid		Air
Ambient and operating fluid temperature Note 2)		5 to 60°C

Note 1) 0.1 MPa or greater set pressure is required when used in the reverse flow.
Note 2) 5 to 50°C when the digital pressure switch will be used.

Refer to page 512 for the digital pressure switch specifications.

⚠ Specific Product Precautions

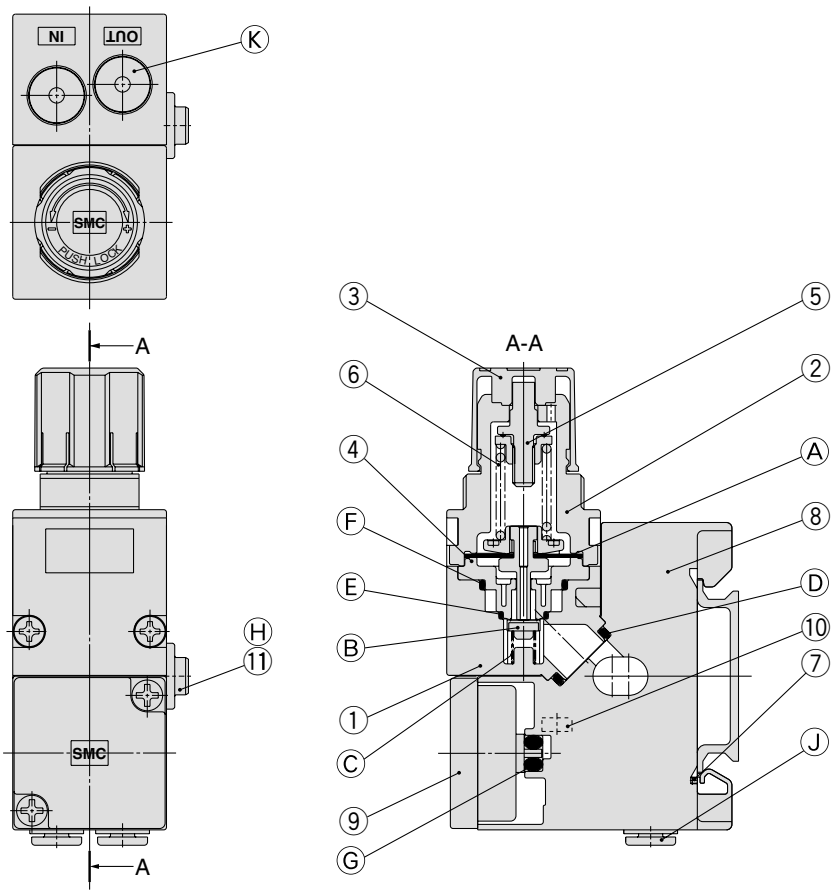
Be sure to read before handling.
Refer to front matters 42 and 43 for Safety Instructions and pages 287 to 291 for Precautions on every series.

Maintenance

⚠ Warning

1. Make sure to perform a periodic inspection of the pressure gauge when the compact manifold regulator is installed between a solenoid valve and an actuator. Sudden pressure changes could happen and the durability of the product could be reduced. Using an electronic style pressure gauge is recommended, depending on the situation.

Construction



Component Parts

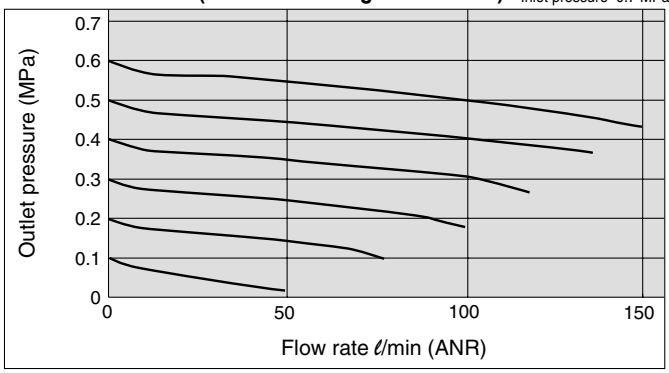
No.	Description	Material
1	**Body for regulator block**	PBT
2	**Bonnet**	PBT
3	**Handle**	POM
4	**Valve seat**	POM
5	**Adjusting screw assembly**	Reinforced steel
6	**Adjustment spring**	Steel wire
7	**Regulator clip**	Stainless steel
8	**Manifold block**	PBT
9	**Blanking plate assembly**	—
10	**Square nut**	Steel
11	**Individual supply bushing**	POM

Replacement Parts

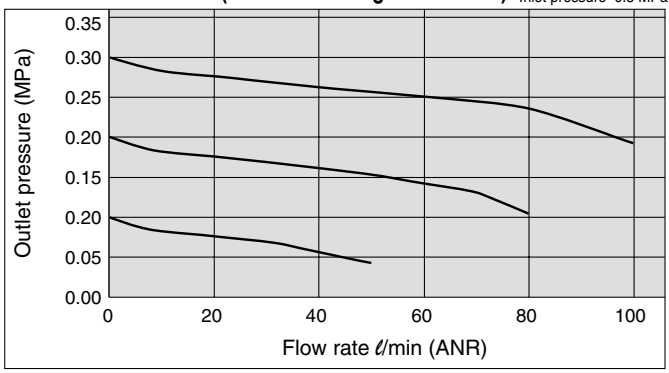
No.	Description	Material	Part no.	Note
A	**Diaphragm assembly**	Weatherproof NBR, POM	136126A	Relieving type
			136126-1A	Non-relieving type
B	**Valve**	HNBR, Aluminum alloy	136127-30#1	
C	**Valve spring**	Stainless steel	136131	
D	**Gasket**	HNBR	136137-30	
E	**O-ring**	NBR	136146	Standard model
		HNBR	136146-30	Oil-free specification
F	**O-ring**	NBR	136147	Standard model
		HNBR	136147-30	Oil-free specification
G	**O-ring**	NBR	136148	Standard model
		HNBR	136148-30	Oil-free specification
		NBR	KA01731	Standard model for digital pressure switch
		HNBR	KA01613	Oil-free spec. for digital pressure switch
H	**O-ring**	NBR	136149	Standard model
		HNBR	136149-30	Oil-free specification
J	**Fitting assembly**	—	Refer to page 515.	
K	**Port plug**	PBT/HNBR	Refer to page 516.	

Flow Characteristics (Representative Values)

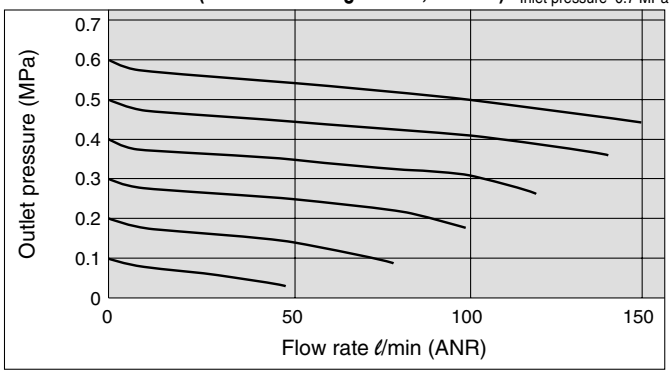
ARM11BA1-306 (One-touch fittings: IN/OUT ø4) Condition: Inlet pressure 0.7 MPa



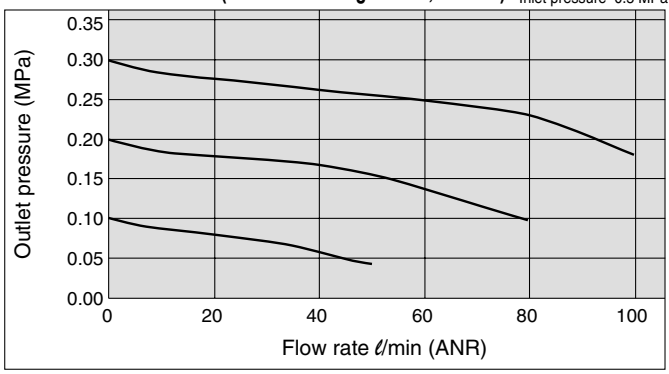
ARM11BA1-306-1 (One-touch fittings: IN/OUT ø4) Condition: Inlet pressure 0.5 MPa



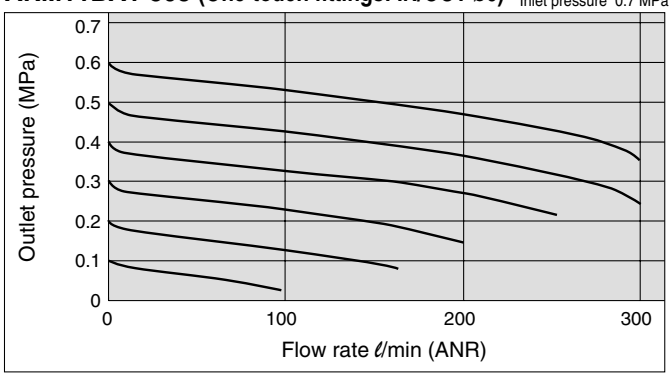
ARM11BA1-307 (One-touch fittings: IN ø6, OUT ø4) Condition: Inlet pressure 0.7 MPa



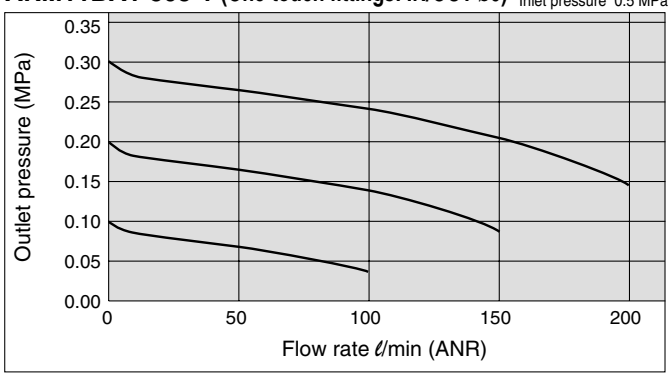
ARM11BA1-307-1 (One-touch fittings: IN ø6, OUT ø4) Condition: Inlet pressure 0.5 MPa



ARM11BA1-308 (One-touch fittings: IN/OUT ø6) Condition: Inlet pressure 0.7 MPa



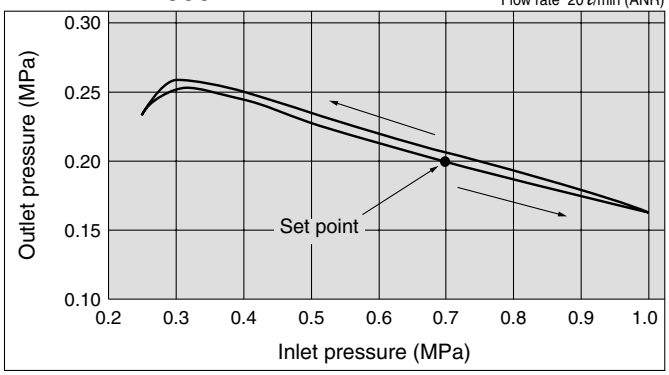
ARM11BA1-308-1 (One-touch fittings: IN/OUT ø6) Condition: Inlet pressure 0.5 MPa



Pressure Characteristics (Representative Values)

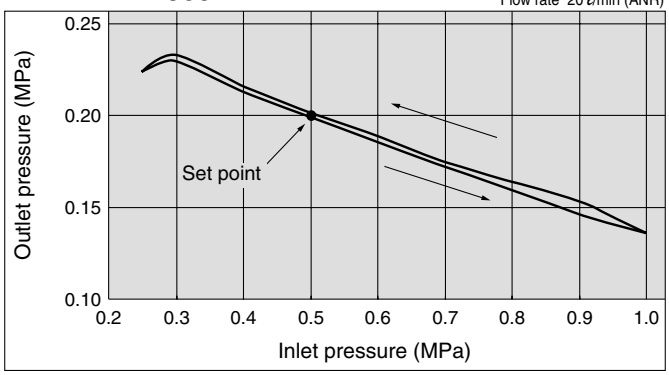
ARM11BA1-306

Conditions: Inlet pressure 0.7 MPa
Outlet pressure 0.2 MPa
Flow rate 20 ℓ/min (ANR)



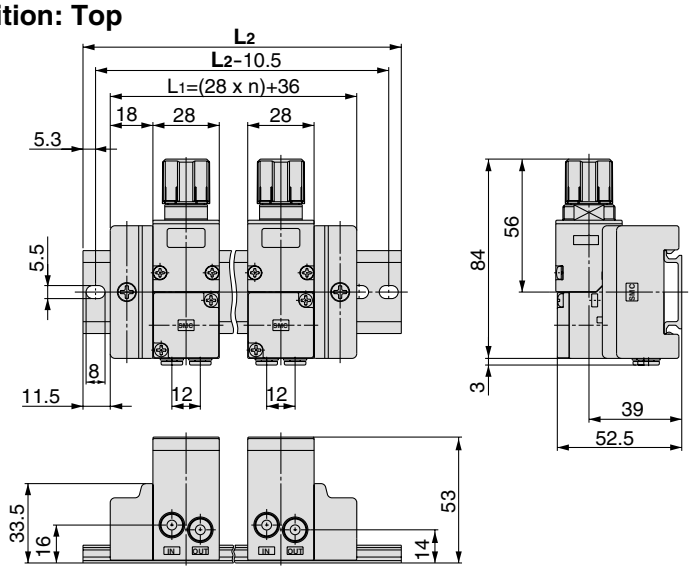
ARM11BA1-306-1

Conditions: Inlet pressure 0.5 MPa
Outlet pressure 0.2 MPa
Flow rate 20 ℓ/min (ANR)



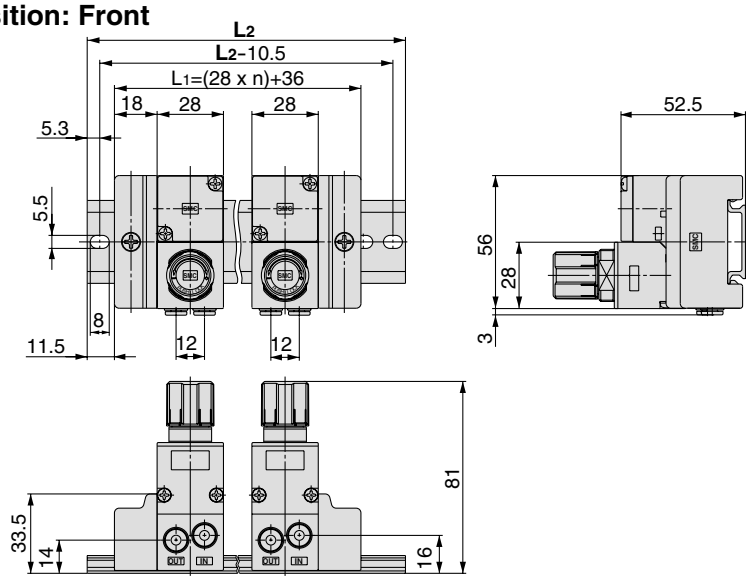
Dimensions

ARM11BA1-□08
Handle position: Top



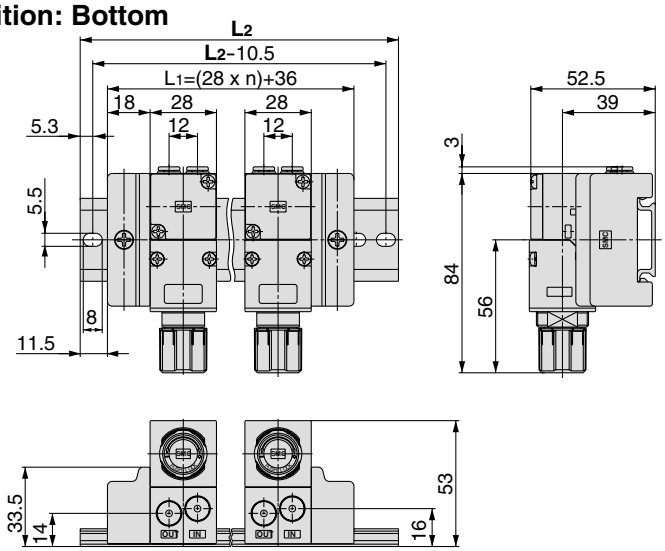
Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-8	110.5
2	AXT100-DR-10	135.5
3	AXT100-DR-12	160.5
4	AXT100-DR-14	185.5
5	AXT100-DR-16	210.5
6	AXT100-DR-19	248
7	AXT100-DR-21	273
8	AXT100-DR-23	298
9	AXT100-DR-25	323
M	AXT100-DR-28	360.5

ARM11BB1-□08
Handle position: Front



Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-8	110.5
2	AXT100-DR-10	135.5
3	AXT100-DR-12	160.5
4	AXT100-DR-14	185.5
5	AXT100-DR-16	210.5
6	AXT100-DR-19	248
7	AXT100-DR-21	273
8	AXT100-DR-23	298
9	AXT100-DR-25	323
M	AXT100-DR-28	360.5

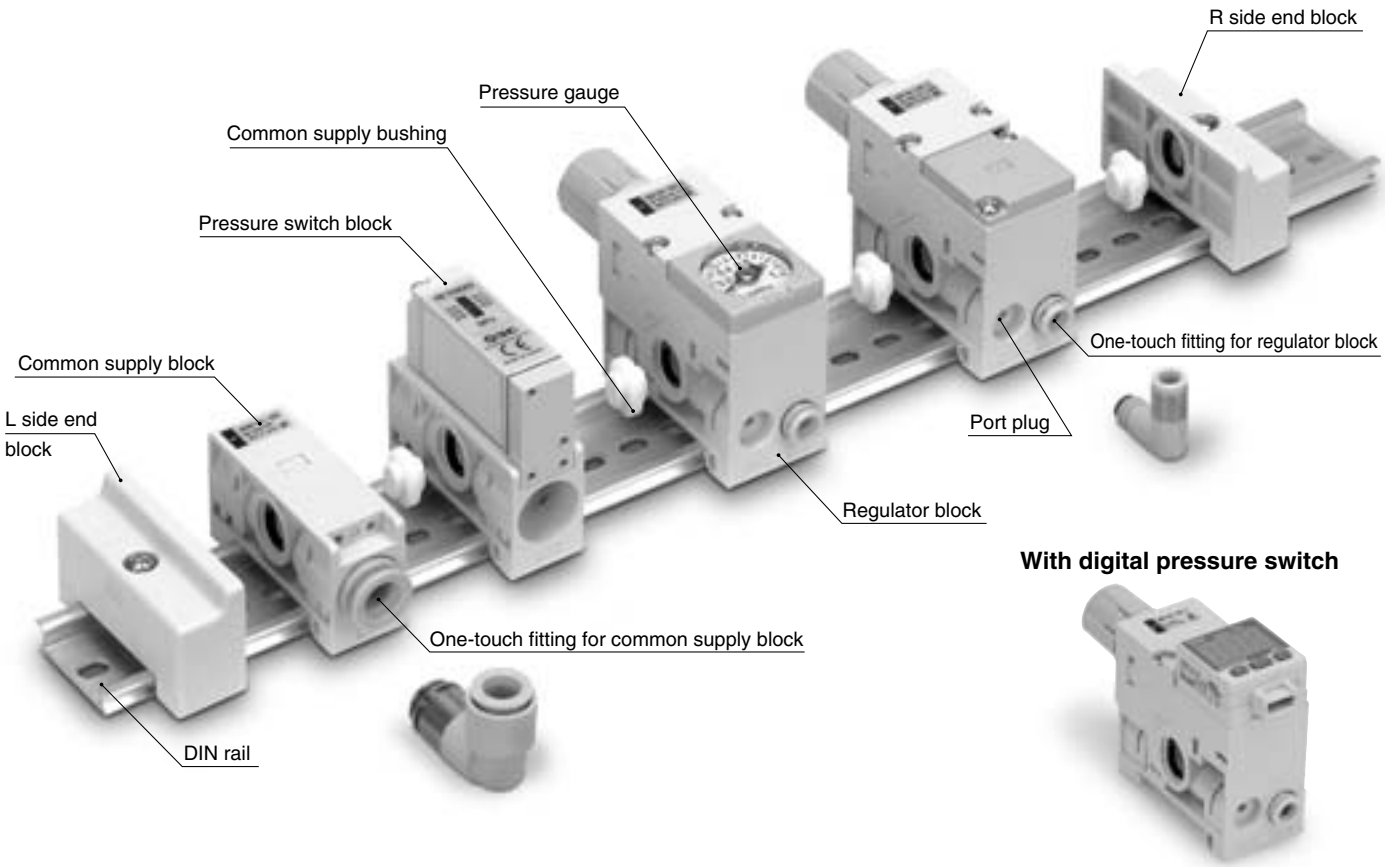
ARM11BC2-□08
Handle position: Bottom



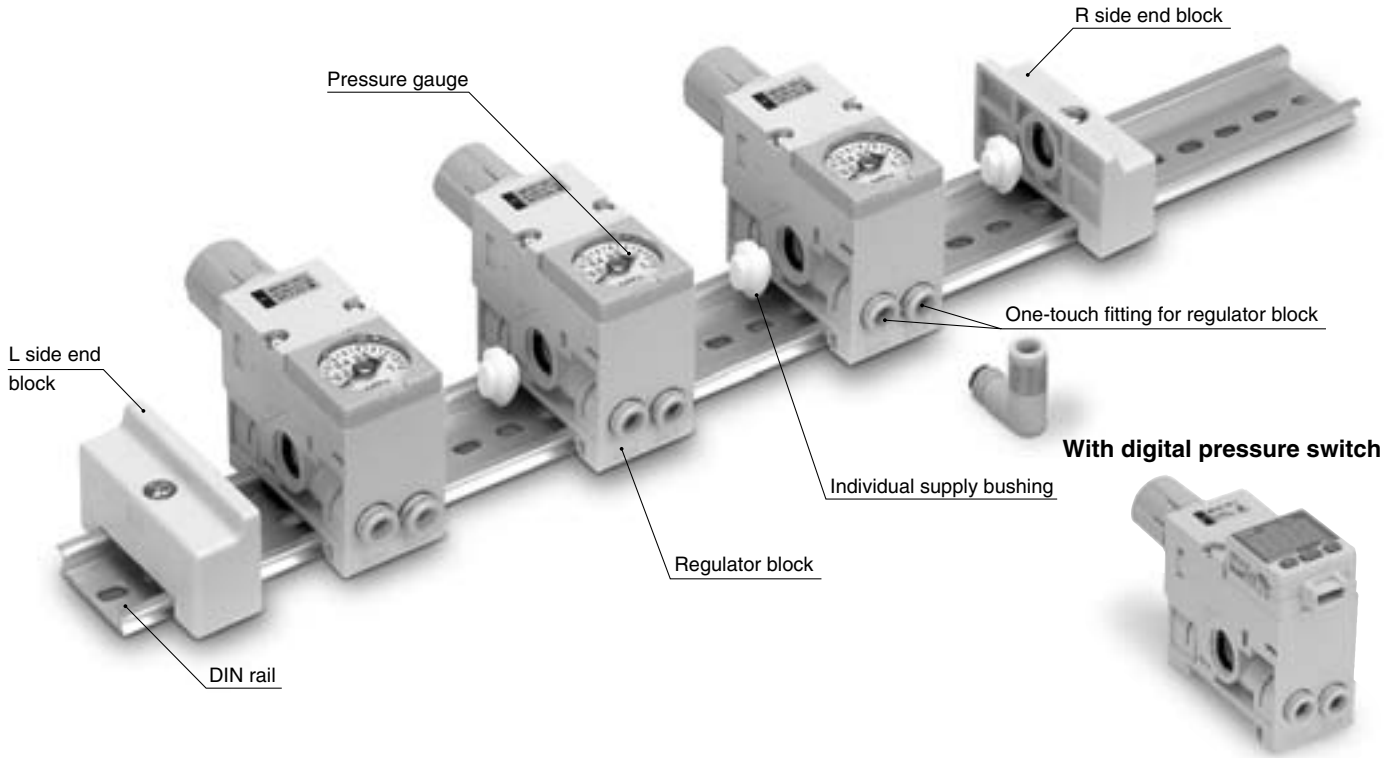
Stations	DIN rail part no.	L2 dimension
1	AXT100-DR-8	110.5
2	AXT100-DR-10	135.5
3	AXT100-DR-12	160.5
4	AXT100-DR-14	185.5
5	AXT100-DR-16	210.5
6	AXT100-DR-19	248
7	AXT100-DR-21	273
8	AXT100-DR-23	298
9	AXT100-DR-25	323
M	AXT100-DR-28	360.5

Compact Manifold Regulator
Options

Common Supply Type



Individual Supply Type



Regulator Block

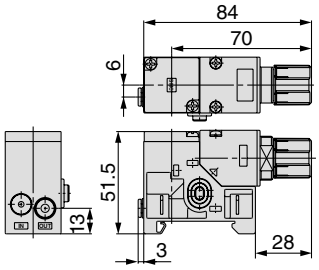
Common Supply Type ARM11A A 1 – R 04 – A ☐ Z – N

① ② ③ ④ ⑤ ⑥ ⑦

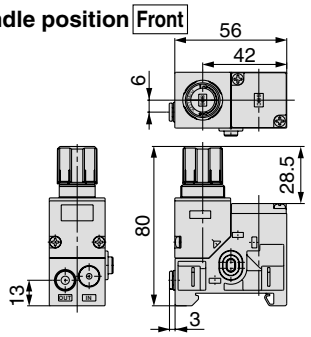
1. Handle Position

Symbol	Position
A	Top
B	Front
C	Bottom

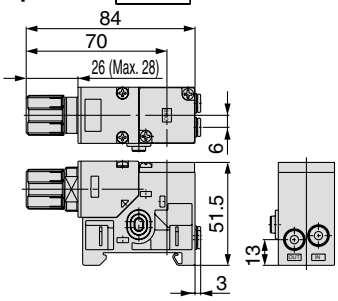
Handle position Top



Handle position Front



Handle position Bottom



2. OUT Piping Position

Symbol	Position
1	Bottom
2	Top

3. OUT Fitting Type

Metric size

Fitting type	Straight		Elbow	
Symbol	ø4	ø6	ø4	ø6
04	●			
05		●		
16			●	
17				●

Inch size

Fitting type	Straight		Elbow	
Symbol	ø5/32	ø1/4	ø5/32	ø1/4
54	●			
55		●		
66			●	
67				●

4. Accessory (Pressure Display)

Symbol	Accessory
Nil	Without pressure display
A Note 1, 2)	With pressure display

Note 1) Pressure display means a pressure gauge or digital pressure switch is attached.
When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 7, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.

Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.

5. Options

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Note 2) Oil-free
Nil	●			
1		●		
2			●	
3				●
4		●	●	
5		●		●
6			●	●
7		●	●	●

Note 1) A pressure gauge with a full span of 0.4 MPa is attached.
Note 2) The oil-free specification is grease-free in the fluid contact area.

6. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.
Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.
Note 3) This option is available with the digital pressure switch.

7. Digital Presure Switch Output Specifications Note)

Symbol	Details
Nil	None
N	NPN open collector
P	PNP open collector

Note) **When a digital pressure switch is attached, the "pressure display" in table 4 "Accessory" will be equipped.**
The electrical entry is positioned on the side opposite the handle.

Regulator Block

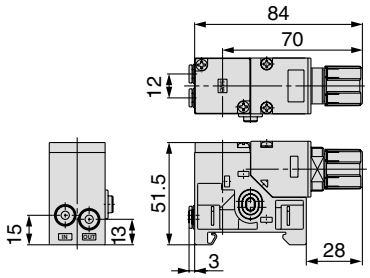
Individual Supply Type **ARM11B A 1 – R 06 – A Z – N**

① ② ③ ④ ⑤ ⑥ ⑦

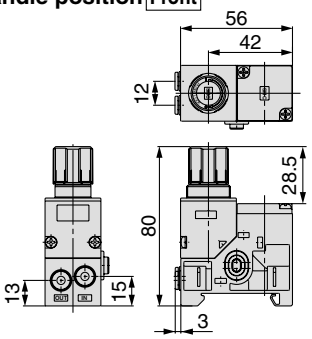
1. Handle Position

Symbol	Position
A	Top
B	Front
C	Bottom

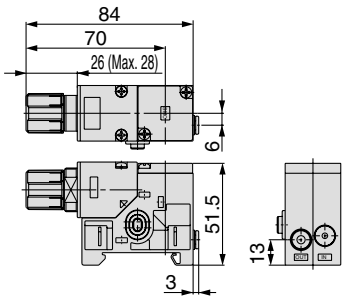
Handle position Top



Handle position Front



Handle position Bottom



2. IN/OUT Piping Position

Position / Symbol	IN side		OUT side	
	Bottom	Top	Bottom	Top
1	●		●	
2		●		●
3	●			●
4		●	●	

3. IN/OUT Fitting Type

Metric size

Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow		Straight		Elbow	
Symbol	ø4	ø6	ø4	ø6	ø4	ø6	ø4	ø6
06	●				●			
07		●			●			
08		●				●		
18			●				●	
19				●			●	
20				●				●
25	●						●	
26		●					●	
27		●						●
32			●		●			
33				●	●			
34				●		●		

Inch size

Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow		Straight		Elbow	
Symbol	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4
56	●				●			
57		●			●			
58		●				●		
68			●				●	
69				●			●	
70				●				●
75	●						●	
76		●					●	
77		●						●
82			●		●			
83				●	●			
84				●		●		

4. Accessory (Pressure Display)

Symbol	Accessory
Nil	Without pressure display
A Note 1, 2)	With pressure display

Note 1) Pressure display means a pressure gauge or digital pressure switch is attached.
When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 7, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.

Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.

5. Options

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Note 2) Oil-free
Nil	●			
1		●		
2			●	
3				●
4		●	●	
5		●		●
6			●	●
7		●	●	●

Note 1) A pressure gauge with a full span of 0.4 MPa is attached.
Note 2) The oil-free specification is grease-free in the fluid contact area.

6. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.
Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.
Note 3) This option is available with the digital pressure switch.

7. Digital Presure Switch Output Specifications Note)

Symbol	Details
Nil	None
N	NPN open collector
P	PNP open collector

Note) **When a digital pressure switch is attached, the "pressure display" in table 4 "Accessory" will be equipped.**
The electrical entry is positioned on the side opposite the handle.

Digital Pressure Switch

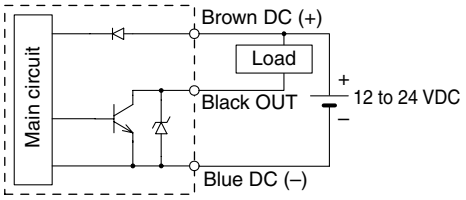
Specifications

Rated pressure range		0 to 1 MPa
Set pressure range		–0.1 to 1 MPa
Withstand pressure		1.5 MPa
Set pressure resolution		0.01 MPa
Power supply voltage		12 to 24 VDC, Ripple (p-p) 10% or less (With power supply polarity protection)
Current consumption		55 mA or less (at no load)
Switch output		NPN or PNP open collector output: 1 output
	Max. load current	80 mA
	Max. applied voltage	30 V (With NPN output)
	Residual voltage	1 V or less (With load current of 80 mA)
	Response time **Anti-chattering function**	1 s (0.25, 0.5, 2, 3 selections)
	Short circuit protection	Yes
Repeatability		±1% F.S. or less
Hysteresis	**Hysteresis mode**	Adjustable (can be set from 0)
	Window comparator mode	
Display		3-digit, 7-segment indicator, 2-color display (Red / Green) A switch can be operated simultaneously.
Display accuracy		±2% F.S. ± 1 digit (at 25°C ± 3°C ambient temperature)
Indicator light		Illuminates when output is ON. (Green)
Environmental resistance	**Enclosure**	IP40
Lead wire with connector		ø3.4 3-wire 25 AWG 2 m

Output specification

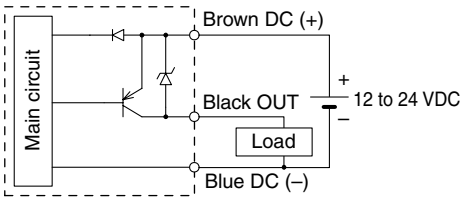
NPN open collector

Max. 30 V, 80 mA
Residual voltage 1 V or less



PNP open collector

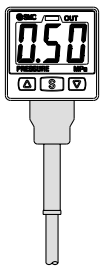
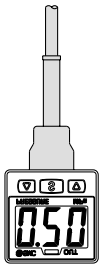
Max. 80 mA
Residual voltage 1 V or less



Model

ISE35 – N – 25 – M □ □ – X501

Electrical entry

N: Bottom wiring entry	R: Top wiring entry
	

Output specification

Symbol	Details
25	NPN output
65	PNP output

Unit specification

Symbol	Description
M	Fixed SI unit
Nil Note)	With unit switching (Initial value: MPa)
P Note)	With unit switching (Initial value: psi)

Note) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) A unit plate is attached.

Made to Order

Symbol	Details
Nil	None
X501	Oil-free

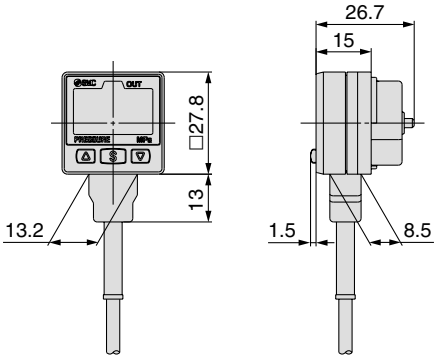
Option 2

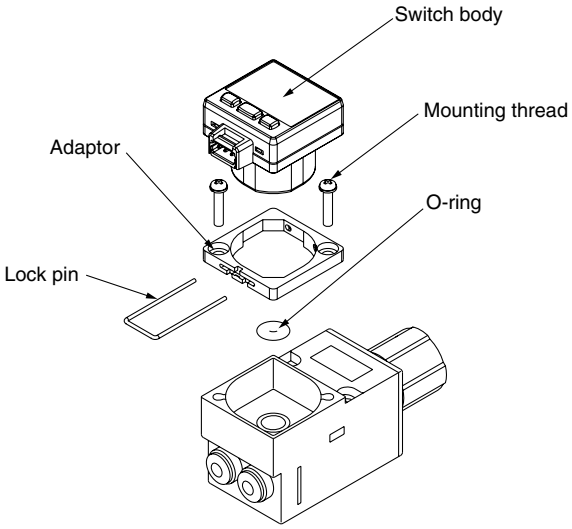
Symbol	Details
Nil	Switch body only
B Note)	With option for ARM mounting

Note) Adapter, O-ring, lock pin and two mounting screws are attached.

Option 1

Symbol	Details
Nil	Without lead wire with connector
L	With lead wire (2 m) with connector





Refer to Best Pneumatics No. 6 for the Specific Product Precautions.

Common Supply Block

ARM11A **1** – **S** **01** – **3** **A** **Z**
① ② ③ ④ ⑤ ⑥

1. IN Piping Position

Symbol	Position
1	Bottom
2	Top

2. Common Supply Block Type

Symbol	Description
S	Common supply block
P	Common supply block with pressure switch
V	3-way valve common supply block
W	3-way valve common supply block + Pressure switch block

Note) The oil-free specification is not available for P and W types of common supply blocks (types with pressure switch).

3. IN Fitting Type

Metric size

Fitting type / Symbol	Straight ø6	Straight ø8	Straight ø10	Elbow ø6	Elbow ø8	Elbow ø10
01	●					
02		●				
03			●			
13				●		
14					●	
15						●

Inch size

Fitting type / Symbol	Straight ø1/4	Straight ø5/16	Straight ø3/8	Elbow ø1/4	Elbow ø5/16	Elbow ø3/8
51	●					
52		●				
53			●			
63				●		
64					●	
65						●

4. Option

Symbol	Description
Nil	None
3	Oil-free

Note) The oil-free type has non-greased fluid contact areas.

5. Accessory

Symbol	Description
Nil	Pressure switch lead wire length: 0.5 m
A	Pressure switch lead wire length: 3.0 m

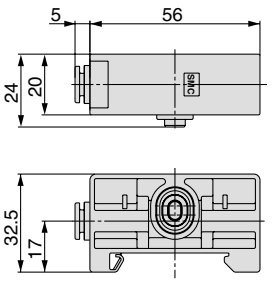
Note) Leave the field blank for types without pressure switch.

6. Unit Representation

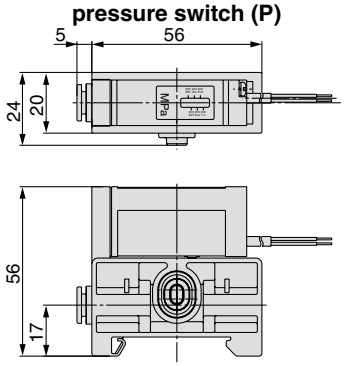
Symbol	Description
Nil	Display unit for product name plate: MPa
Z Note)	Display unit for product name plate: psi

Note) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.

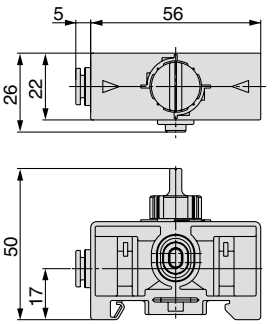
Common supply block (S)



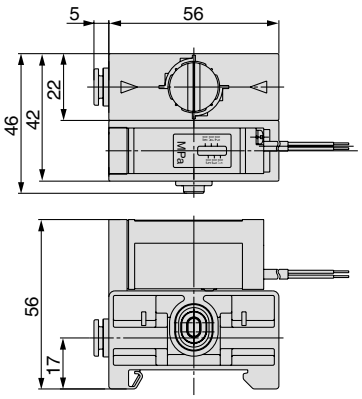
Common supply block with pressure switch (P)



3-way valve common supply block (V)



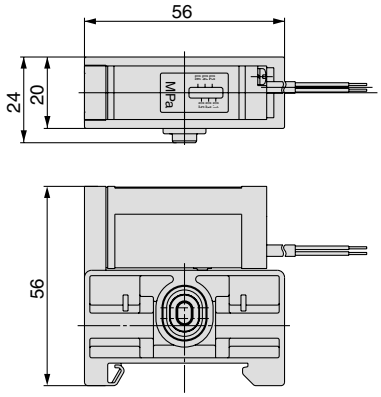
3-way valve common supply block + Pressure switch block (W)



Pressure Switch Block

ARM11AW−[A][Z]

① ②



1. Accessory

Symbol	Description
Nil	Pressure switch lead wire length: 0.5 m
A	Pressure switch lead wire length: 3.0 m

2. Unit Representation

Symbol	Description
Nil	Display unit for product name plate: MPa
Z Note)	Display unit for product name plate: psi

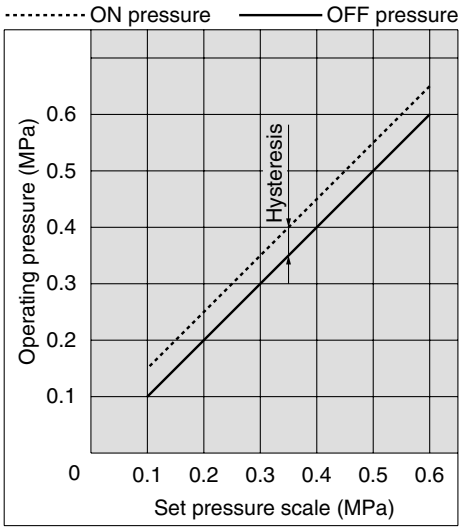
Note) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.

Specifications

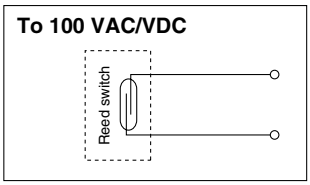
Pressure switch (Common supply block with pressure switch, 3-way valve common supply block plus pressure switch block)

Contact type	Reed type		
Contact construction	Reed switch type		
Contact component	1a		
Reed switch action	Piston type (built-in magnet)		
Wiring specification	Grommet type		
Wiring length	0.5 m (standard model)		
Proof pressure	1.0 MPa		
Maximum operating pressure	0.7 MPa		
Set pressure range	0.1 to 0.6 MPa		
Hysteresis	0.08 MPa or less		
Repeatability	±0.05 MPa		
Maximum contact capacity	AC 2 VA, DC 2 W		
Operating voltage AC, DC	24 V or less	48 V	100 V
Max. operating current and range	50 mA	40 mA	20 mA
Impact resistance	30 G		
Environmental resistance Enclosure	IP40		

Set Pressure Range



Electric Circuit

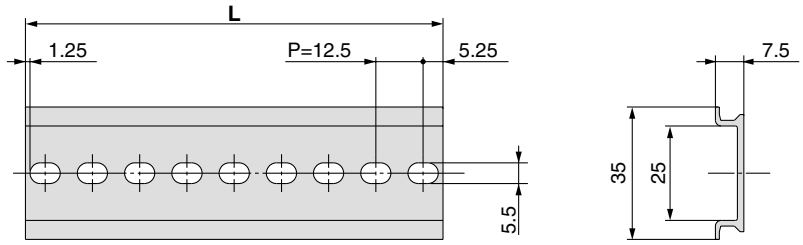


DIN Rail

• When only DIN rail is required:
DIN rail part no.

AXT100-DR-7

• L dimension
Select L dimension from the table below and enter an applicable symbol.



L Dimension L=12.5 x n+10.5

Symbol	1	2	3	4	5	6	7	8	9	10
L	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5

Symbol	11	12	13	14	15	16	17	18	19	20
L	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5

Symbol	21	22	23	24	25	26	27	28	29	30
L	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5

Symbol	31	32	33	34	35	36	37	38	39	40
L	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

One-touch Fittings for Regulator Block

VVQ1000−50A-□C4-□

One-touch fittings for regulator block

Fitting type

Symbol	Type
Nil	Straight
L1	Elbow

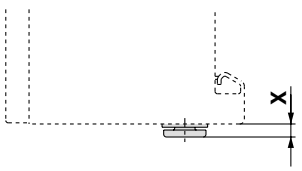
Fitting size

Symbol	Size
C4	ø4
C6	ø6
N3	ø5/32
N7	ø1/4

Option

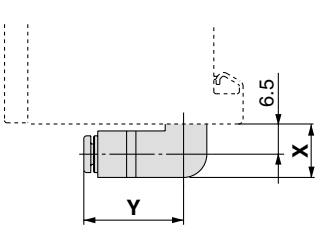
Symbol	Description
Nil	None
X17	Oil-free

Straight type



Fitting size	X
ø4, ø5/32	3
ø6	3
ø1/4	7

Elbow type



Fitting size	X	Y
ø4, ø5/32	11.5	19
ø6	11.5	19.5
ø1/4	11.5	22

One-touch Fittings for Common Supply Block

VVQ2000−51A-□C6-□

One-touch fittings for regulator

Fitting type

Symbol	Type
Nil	Straight
L1	Elbow

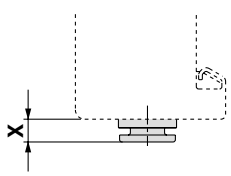
Fitting size

Symbol	Size
C6	ø6
C8	ø8
C10	ø10
N7	ø1/4
N9	ø5/16
N11	ø3/8

Option

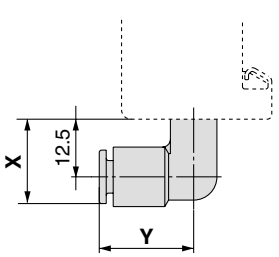
Symbol	Description
Nil	None
X17	Oil-free

Straight type



Fitting size	X
ø6	5
ø8, ø5/16	5
ø10, ø3/8	5.5
ø1/4	5

Elbow type



Fitting size	X	Y
ø6	19	20
ø8, ø5/16	20	23
ø10, ø3/8	22	26
ø1/4	19	20.5

End Block

ARM11E L -

End block

End block type

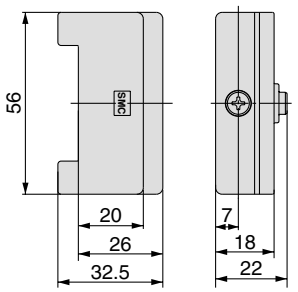
Symbol	Mounting position
L	Left side
R	Right side

Option

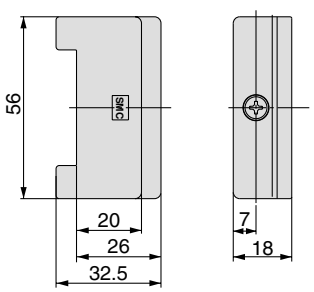
Symbol	Description
Nil	None
3	Oil-free

Note) Since the L side end block is oil-free, leave the field blank for it.

L side end block



R side end block

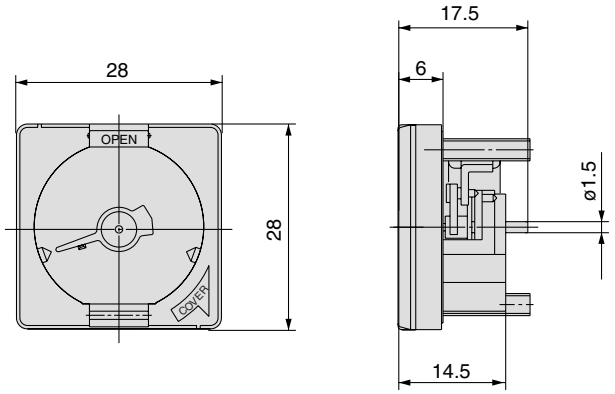


Pressure Gauge

Part no.	Pressure gauge indication range	Indication unit
GC3-4A-X2101	0 to 0.4 MPa	MPa
GC3-10A-X2101	0 to 1.0 MPa	
GC3-P4A-X2101	0 to 60 psi	psi
GC3-P10A-X2101	0 to 150 psi	

Specifications

Display accuracy	±3%F.S. (Full Span)
Calibration angle	230°
Limit indicator	With limit indicator



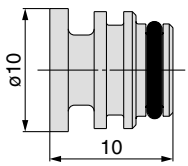
Port Plug

VVQ0000 −58A -

Single unit regulator / Port plug for regulator block

Option

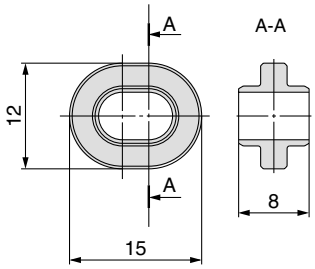
Symbol	Description
Nil	None
X17	Oil-free



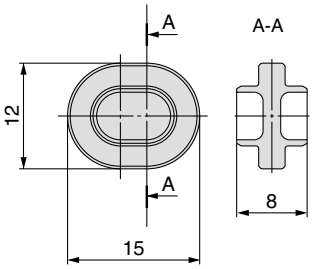
Bushing

Part no.	Description
136144-S	Common supply bushing
136144-K	Individual supply bushing

136144-S



136144-K



Regulator
Single Unit Type
Series ARM10

How to Order

Standard Type **ARM10 – 06 B – 1 Z – N**

① ② ③ ④ ⑤

1. IN/OUT Fitting Type

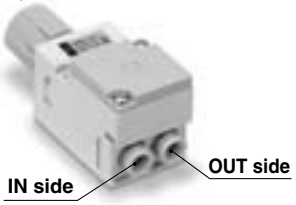
Metric size

Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow Note)		Straight		Elbow Note)	
Symbol	ø4	ø6	ø4	ø6	ø4	ø6	ø4	ø6
06	●				●			
07		●			●			
08		●				●		
18			●				●	
19				●			●	
20				●				●
25	●						●	
26		●					●	
27		●						●
32			●		●			
33				●	●			
34				●		●		

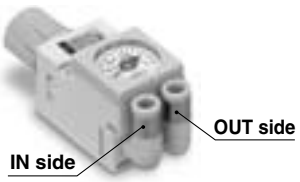
Inch size

Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow Note)		Straight		Elbow Note)	
Symbol	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4
56	●				●			
57		●			●			
58		●				●		
68			●				●	
69				●			●	
70				●				●
75	●						●	
76		●					●	
77		●						●
82			●		●			
83				●	●			
84				●		●		

Straight



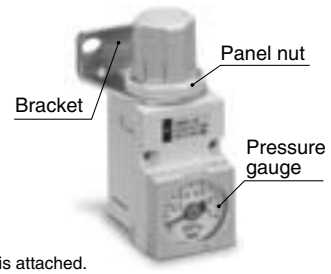
Elbow

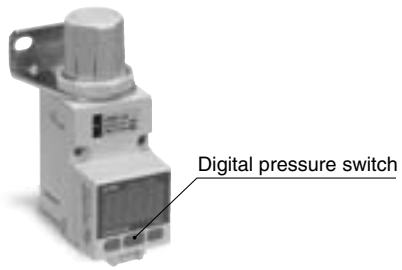


Note) Use caution to ensure the connector is not disturbed, depending on piping direction, when choosing to attach a digital pressure switch.

2. Accessories

Symbol	None	Bracket Note 1)	Pressure gauge Note 2)	Panel nut
Nil	●			
B		●		(●)
G			●	
P		●		●
BG			●	(●)
GP			●	●





Note 1) In case of a type with bracket, the panel nut is included.
Note 2) Pressure display means a pressure gauge or digital pressure switch is attached.
When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 5, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.
Additionally, pressure gauges are not compatible with copper-free and fluorine-free specifications.

3. Options

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Oil-free Note 2)
Nil	●			
1		●		
2			●	
3				●
4		●	●	
5		●		●
6			●	●
7		●	●	●

Note 1) A pressure gauge with a full span of 0.4 MPa is attached.
Note 2) The oil-free specification is grease-free in the fluid contact area.

4. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.) Additionally, the pressure switch offers dual unit presentation in MPa and psi.
Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.
Note 3) This option is available with the digital pressure switch.

5. Digital Presure Switch Output Specifications Note)

Symbol	Details
Nil	None
N	NPN open collector
P	PNP open collector

Note) **When a digital pressure switch is attached, the "pressure display" in table 2 "Accessories" will be equipped.**
The electrical entry is positioned on the side opposite the handle.

How to Order

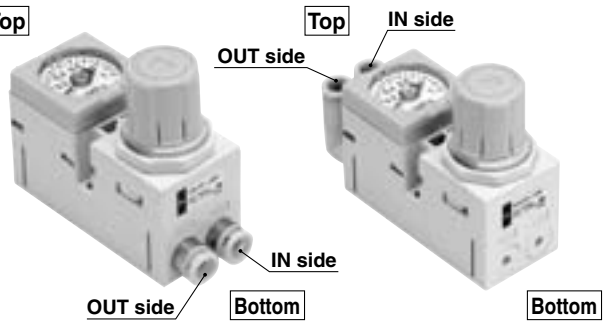
Made to Order
(Refer to page 524 for details.)

Front Handle Type **ARM10F** **1** – **06** **B** – **□** **Z** – **N**

① ② ③ ④ ⑤ ⑥

1. IN/OUT Piping Position

Position	IN side		OUT side	
Symbol	Bottom	Top	Bottom	Top
1	●		●	
2		●		●
3	●			●
4		●	●	



Example of panel mounting

2. IN/OUT Fitting Type

Metric size

Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow Note)		Straight		Elbow Note)	
Symbol	ø4	ø6	ø4	ø6	ø4	ø6	ø4	ø6
06	●				●			
07		●			●			
08		●				●		
18			●				●	
19				●			●	
20				●				●
25	●						●	
26		●					●	
27		●						●
32			●		●			
33				●	●			
34				●		●		

Inch size

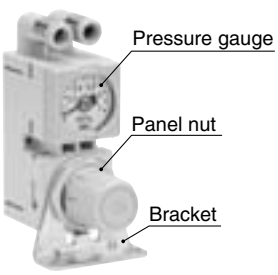
Mounting position	IN side				OUT side			
Fitting type	Straight		Elbow Note)		Straight		Elbow Note)	
Symbol	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4	ø5/32	ø1/4
56	●				●			
57		●			●			
58		●				●		
68			●				●	
69				●			●	
70				●				●
75	●						●	
76		●					●	
77		●						●
82			●		●			
83				●	●			
84				●		●		

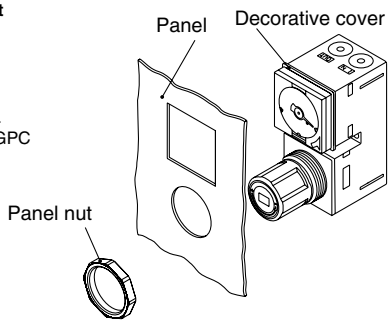
Note) Use caution to ensure the connector is not disturbed, depending on piping direction, when choosing to attach a digital pressure switch.

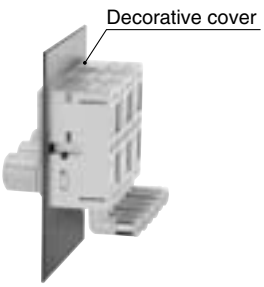
3. Accessories

Symbol	None	Note 1) Bracket	Note 2) Pressure display	Panel nut	Note 3) Decorative cover
Nil	●				
B		●		(●)	
G			●		
BG		●	●	(●)	
GP			●	●	
GPC Note 4)			●	●	●

Note 1) In case of a type with bracket, the panel nut is included.
Note 2) Pressure display means a pressure gauge or digital pressure switch is attached.
When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 6, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.
Additionally, pressure gauges are not compatible with copper-free and fluorine-free specifications.
Note 3) Not attachable to a model with digital pressure switch.
Note 4) Please note that the dimensions will be bigger when GPC is selected.







4. Options

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Note 2) Oil-free
Nil	●			
1		●		
2			●	
3				●
4		●	●	
5		●		●
6			●	●
7		●	●	●

Note 1) A pressure gauge with a full span of 0.4 MPa is attached.
Note 2) The oil-free specification is grease-free in the fluid contact area.

5. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

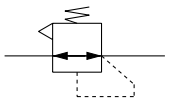
Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.)
Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.
Note 3) This option is available with the digital pressure switch.

6. Digital Presure Switch Output Specifications Note)

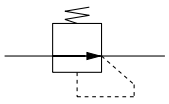
Symbol	Details
Nil	None
N	NPN open collector
P	PNP open collector

Note) **When a digital pressure switch is attached, the "pressure display" in table 3 "Accessories" will be equipped.**
The electrical entry is positioned on the side opposite the handle.

JIS Symbol



Relieving type



Non-relieving type

Note) A standard model is equipped with a backflow function. Main valve opens when the inlet pressure is released, and then the outlet pressure backflows into the inlet side.

Specifications

Model		ARM10	ARM10F
Regulator construction		Direct acting	
Working principal		Diaphragm regulator	
Relief mechanism	**Standard**	Relief type	
	Optional	Non-relieving type	
Backflow function Note 1)		Within (unbalance type)	
IN side tubing O.D.		ø4, ø6, ø5/32, ø1/4	
OUT side tubing O.D.		ø4, ø6, ø5/32, ø1/4	
Proof pressure		1.5 MPa	
Maximum operating pressure		1.0 MPa	
Set pressure range	**Standard**	0.05 to 0.7 MPa	
	Optional	0.05 to 0.35 MPa (Low pressure type)	
Fluid		Air	
Ambient and operating fluid temperature Note 2)		5 to 60°C	
Mass		60 g	72 g

Note 1) 0.1 MPa or greater set pressure is required when used in the reverse flow.
Note 2) 5 to 50°C when the digital pressure switch will be used.

Refer to page 512 for the digital pressure switch specifications.

⚠ Specific Product Precautions

Be sure to read before handling.
Refer to front matters 42 and 43 for Safety Instructions and pages 287 to 291 for Precautions on every series.

Maintenance

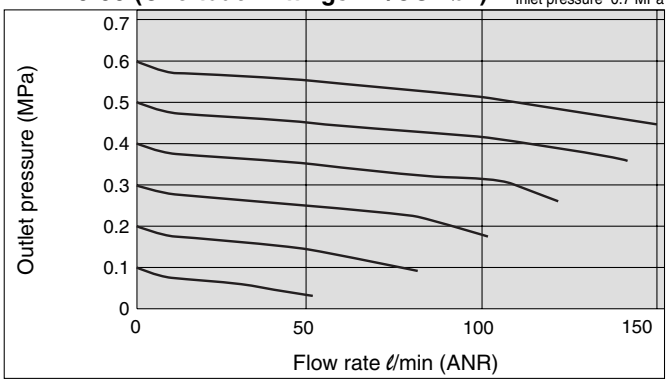
⚠ Warning

1. Make sure to perform a periodic inspection of the pressure gauge when the compact manifold regulator is installed between a solenoid valve and an actuator. Sudden pressure changes could happen and the durability of the product could be reduced. Using an electronic style pressure gauge is recommended, depending on the situation.

Flow Characteristics (Representative Values)

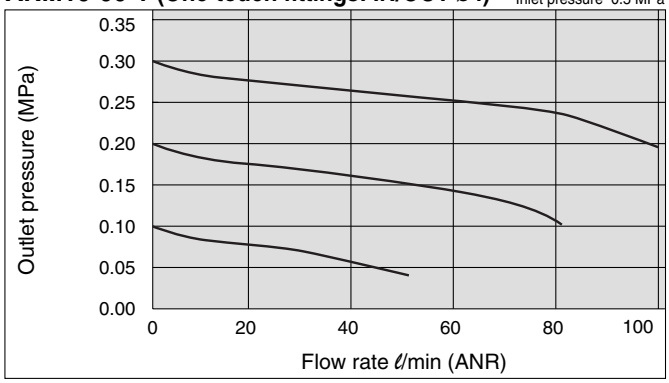
ARM10F□-06
ARM10-06 (One-touch fittings: IN/OUT ø4)

Condition:
Inlet pressure 0.7 MPa



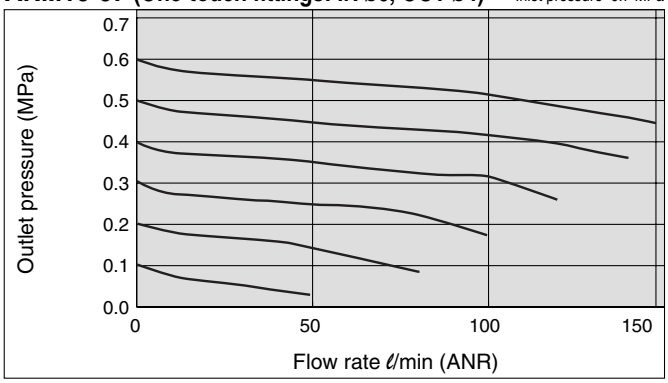
ARM10F□-06-1
ARM10-06-1 (One-touch fittings: IN/OUT ø4)

Condition:
Inlet pressure 0.5 MPa



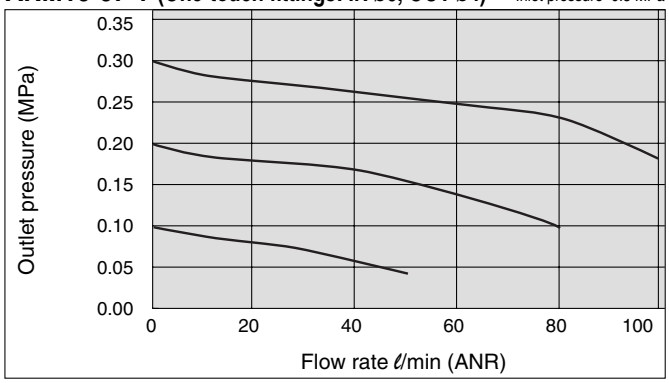
ARM10F□-07
ARM10-07 (One-touch fittings: IN ø6, OUT ø4)

Condition:
Inlet pressure 0.7 MPa



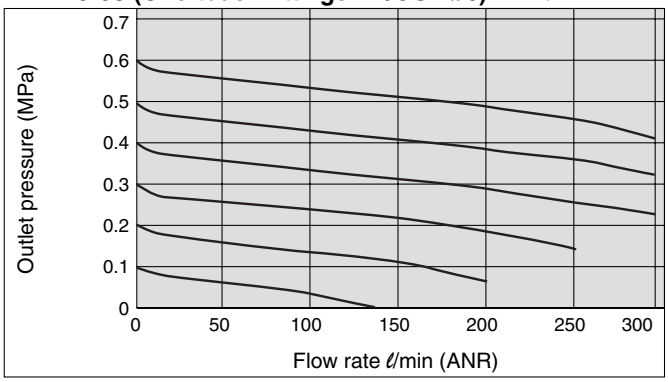
ARM10F□-07-1
ARM10-07-1 (One-touch fittings: IN ø6, OUT ø4)

Condition:
Inlet pressure 0.5 MPa



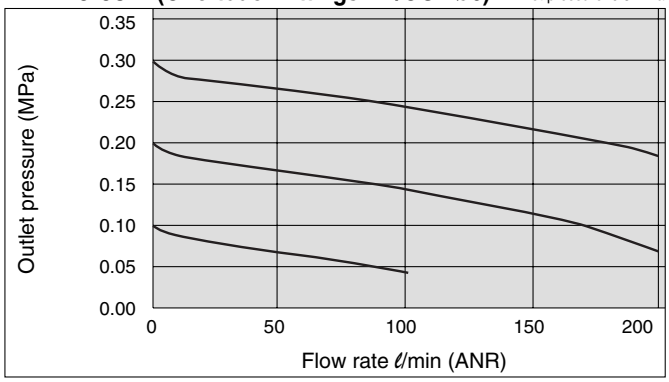
ARM10F□-08
ARM10-08 (One-touch fittings: IN/OUT ø6)

Condition:
Inlet pressure 0.7 MPa



ARM10F□-08-1
ARM10-08-1 (One-touch fittings: IN/OUT ø6)

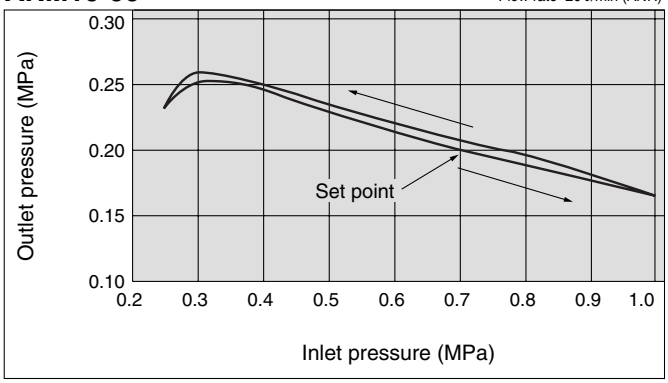
Condition:
Inlet pressure 0.5 MPa



Pressure Characteristics (Representative Values)

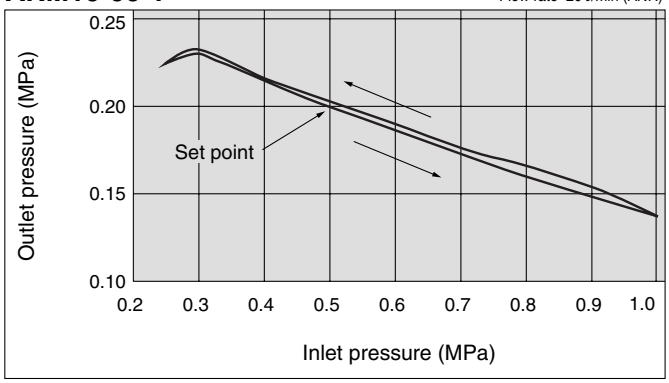
ARM10F□-06
ARM10-06

Conditions: Inlet pressure 0.7 MPa
Outlet pressure 0.2 MPa
Flow rate 20 ℓ/min (ANR)



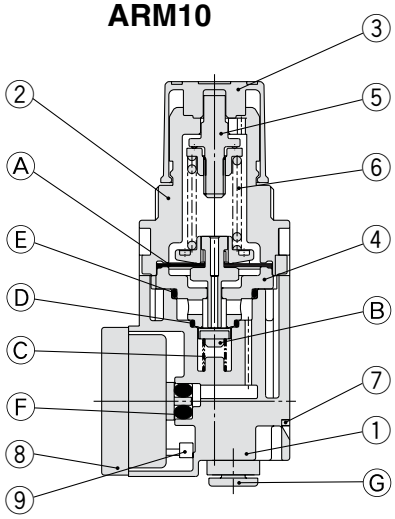
ARM10F□-06-1
ARM10-06-1

Conditions: Inlet pressure 0.5 MPa
Outlet pressure 0.2 MPa
Flow rate 20 ℓ/min (ANR)

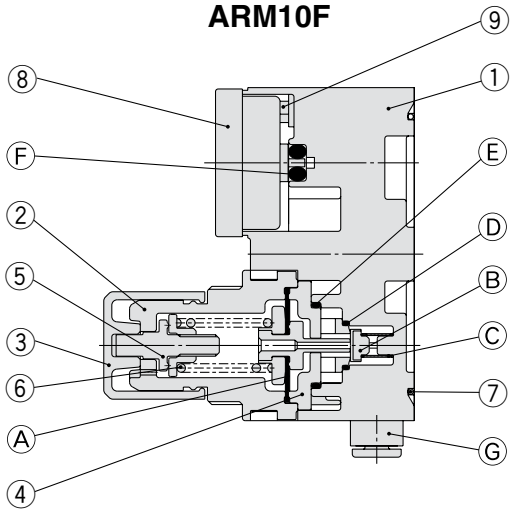


Construction

ARM10



ARM10F



Component Parts

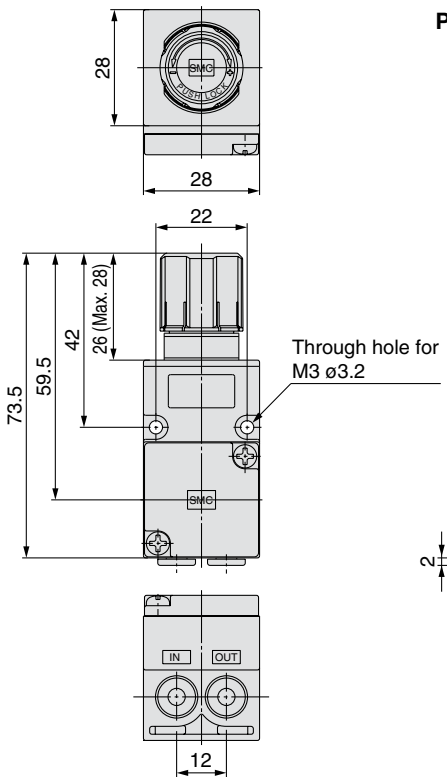
No.	Description	Material
1	**Body**	PBT
2	**Bonnet**	PBT
3	**Handle**	POM
4	**Valve seat**	POM
5	**Adjusting screw assembly**	Reinforced steel
6	**Adjustment spring**	Steel wire
7	**Regulator clip**	Stainless steel
8	**Blanking plate assembly**	—
9	**Square nut**	Steel

Replacement Parts

No.	Description	Material	Part no.	Note
A	**Diaphragm assembly**	Weatherproof NBR, POM	136126A	Relieving type
			136126-1A	Non-relieving type
B	**Valve**	HNBR, Aluminum alloy	136127-30#1	
C	**Valve spring**	Stainless steel	136131	
D	**O-ring**	NBR	136146	Standard model
		HNBR	136146-30	Oil-free specification
E	**O-ring**	NBR	136147	Standard model
		HNBR	136147-30	Oil-free specification
F	**O-ring**	NBR	136148	Standard model
		HNBR	136148-30	Oil-free specification
		NBR	KA01731	Standard model for digital pressure switch
		HNBR	KA01613	Oil-free spec. for digital pressure switch
G	**Fitting assembly**	—	Refer to page 523.	

Dimensions

ARM10-$\begin{matrix}06\\08\end{matrix}$



Panel cutout dimensions

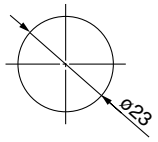
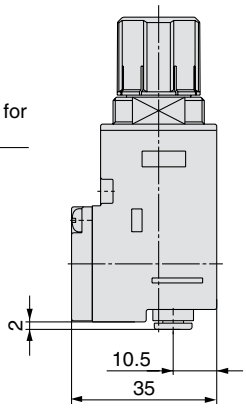


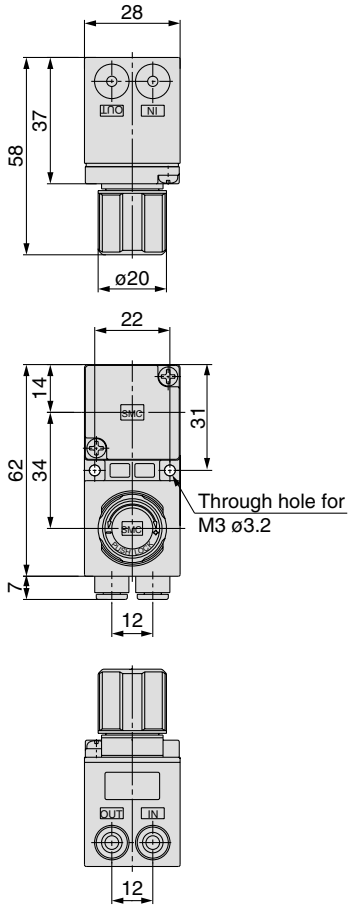
Plate thickness: Max. 2.1



For dimensions and accessories of One-touch fittings, please refer to page 523.

Dimensions

ARM10F1-06 / 08



Panel cutout dimensions

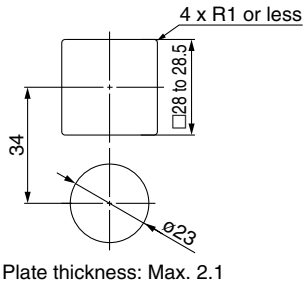
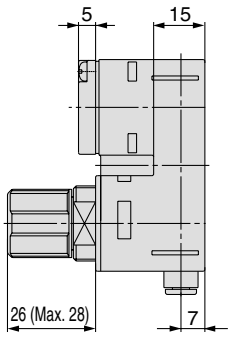
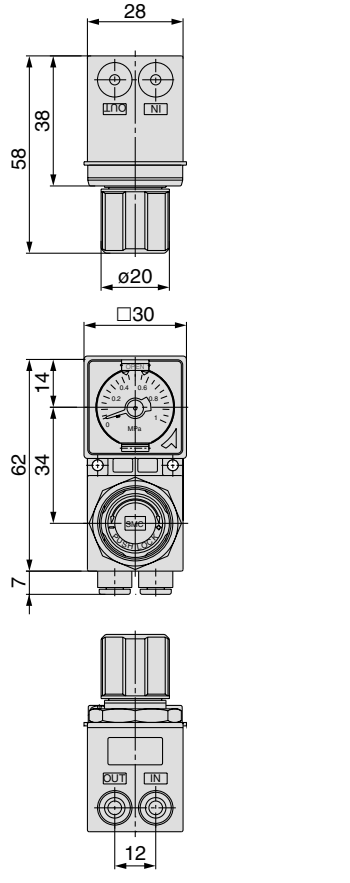


Plate thickness: Max. 2.1



ARM10F1-06GPC / 08GPC



Panel cutout dimensions

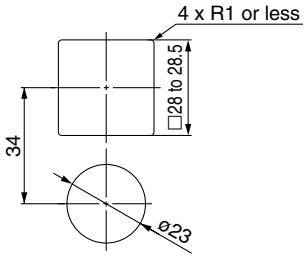
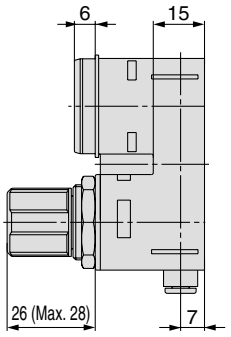


Plate thickness: Max. 2.1



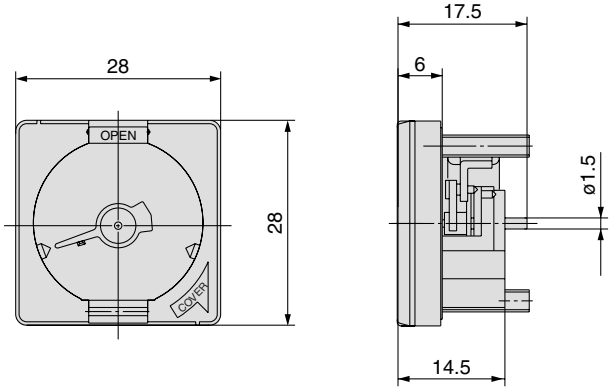
Regulator/Single Unit Type
Options

Pressure Gauge

Part no.	Pressure gauge indication range	Indication unit
GC3-4A-X2101	0 to 0.4 MPa	MPa
GC3-10A-X2101	0 to 1.0 MPa	
GC3-P4A-X2101	0 to 60 psi	psi
GC3-P10A-X2101	0 to 150 psi	

Specifications

Display accuracy	±3% F.S. (Full Span)
Calibration angle	230°
Limit indicator	With limit indicator
Mass	17 g

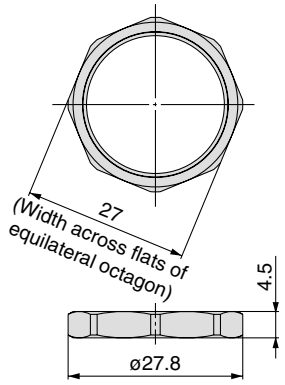


Digital Pressure Switch

Refer to page 512.

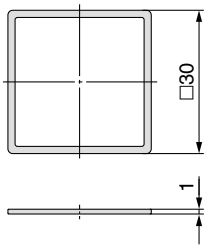
Panel Nut

Part no.	136133
Material	POM
Mass	1 g



Decorative Cover

Part no.	136155
Material	PBT
Mass	0.5 g



One-touch Fittings for Regulator

VVQ1000-50A – [ ] C4 – [ ]

One-touch fittings for regulator

Fitting type

Symbol	Type
Nil	Straight
L1	Elbow

Fitting size

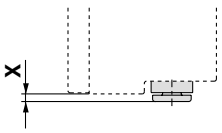
Symbol	Size
C4	ø4
C6	ø6
N3	ø5/32
N7	ø1/4

Option

Symbol	Description
Nil	None
X17	Oil-free

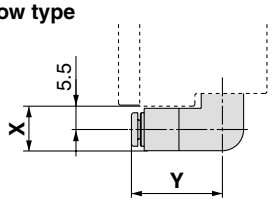
ARM10

Straight type



Fitting size	X
ø4, ø5/32	2
ø6	2
ø1/4	6

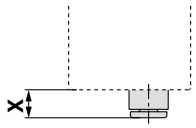
Elbow type



Fitting size	X	Y
ø4, ø5/32	10.5	21.5
ø6	10.5	22
ø1/4	10.5	24.5

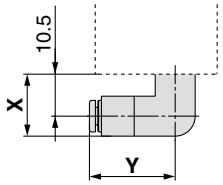
ARM10F

Straight type



Fitting size	X
ø4, ø5/32	7
ø6	7
ø1/4	11

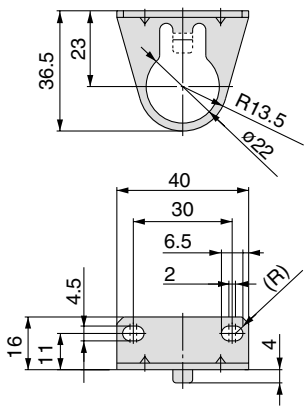
Elbow type



Fitting size	X	Y
ø4, ø5/32	15.5	21.5
ø6	15.5	22
ø1/4	15.5	24.5

Bracket

Part no.	136134
Material	Nickel plated steel
Mass	17 g



Series ARM10F

Made to Order Specifications:

Please contact SMC regarding detailed specifications, dimensions and delivery.

Regulator Single Unit Front Handle Type/ For Manifold

Specifications

Regulator construction		Direct acting
Working principal		Diaphragm regulator
Relief mechanism	**Standard**	Relief type
	Optional	Non-relieving type
Backflow function		Within (Unbalance type)
IN/OUT air passage diameter		ø4
IN/OUT gasket sealing O.D.		ø7
Proof pressure		1.5 MPa
Maximum operating pressure		1.0 MPa
Set pressure range	**Standard**	0.05 to 0.7 MPa
	Optional	0.05 to 0.35 MPa (Low pressure type)
Fluid		Air
Ambient and fluid temperature		5 to 60°C
Mass		73 g

Note 1) Two mounting bolts and two O-rings are attached.
Note 2) 0.1 MPa or greater set pressure is required when used in the reverse flow.
Note 3) 5 to 50°C when the digital pressure switch will be used. **Refer to page 512 for the digital pressure switch specifications.**

How to Order

ARM10F – A ☐ Z – N – X201

① ② ③ ④

For manifold

1. Accessory (Pressure Display)

Enter symbol for when the model requires a digital pressure switch.

Symbol	Accessory
Nil	Without pressure display
A	With pressure display

Note 1) Pressure display means a pressure gauge or digital pressure switch is attached. **When choosing to attach a digital pressure switch is chosen for attachment, be sure to enter the symbol, referring to table 4, "Digital Presure Switch Output Specifications". Otherwise, a pressure gauge will come with the regulator.**
Note 2) Pressure gauges are not compatible with copper-free and fluorine-free specifications.

2. Options

Symbol	None	0.35 MPa setting Note 1)	Non-relieving	Oil-free Note 2)
Nil	●			
1		●		
2			●	
3				●
4		●	●	
5		●		●
6			●	●
7		●	●	●

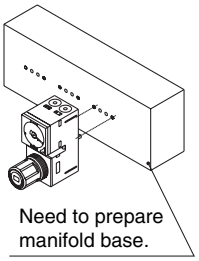
Note 1) A pressure gauge with a full span of 0.4 MPa is attached.
Note 2) The oil-free type has non-greased fluid contact areas.

3. Unit Representation

Symbol	Description
Nil	Display unit for product name plate and pressure gauge: MPa
Z Note 1, 2)	Display unit for product name plate and pressure gauge: psi
ZA Note 1, 3)	Digital pressure switch: with unit switching (MPa is initially set.)

Note 1) This option is available for use outside Japan only. (The SI unit has to be used in Japan.)
Note 2) The digital pressure switch is equipped with unit switching and initially set to psi.
Note 3) This option is available with the digital pressure switch.

Example

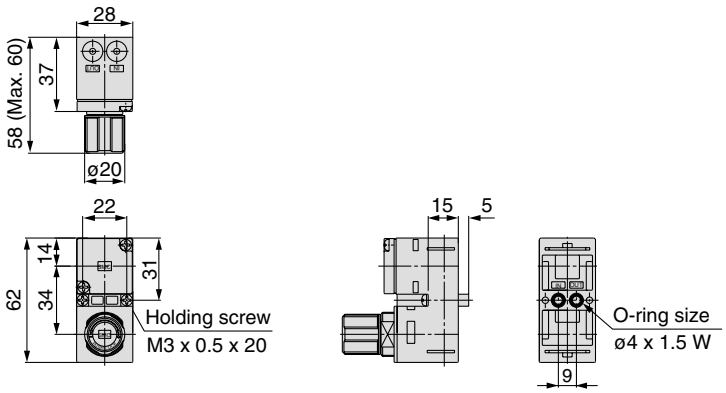


4. Digital Presure Switch Output Specifications Note)

Symbol	Details
Nil	None
N	NPN open collector
P	PNP open collector

Note) **When a digital pressure switch is attached, the "pressure display" in table 1 "Accessory" will be equipped.**
The electrical entry is positioned on the side opposite the handle.

Dimensions



SMC

Series ARM10/11
Blocks/Specific Product Precautions 1

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 287 to 291 for Precautions on every series.

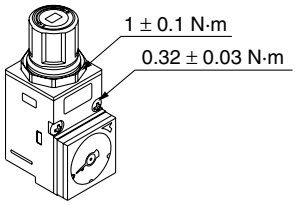
Handling

⚠ Warning

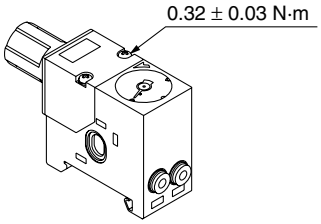
Observe the proper screw tightening torque in installation.

Tightening beyond the proper tightening torque may damage the mounting screws, blocks or switches.
If the force is below the tightening torque range, the threaded joint can come loose.

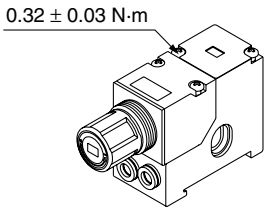
1. Tightening torque for fixing screws and panel nuts of a single unit regulator



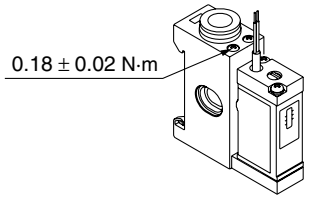
2. Tightening torque for regulator assembly fixing screws on regulator block



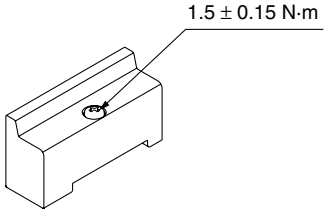
3. Tightening torque for blanking plates and pressure gauge fixing screws on regulator block



4. Tightening torque for pressure switch fixing screws on common supply block with pressure switch and pressure switch block



5. Tightening torque for DIN rail clamp screws on end block



⚠ Warning

● Digital Pressure Switch
Mount it with the proper screw-tightening torque.

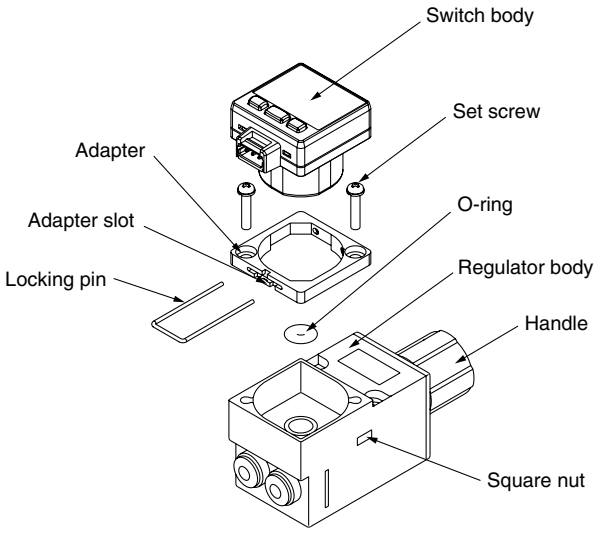
Overtightening may damage the regulator body or adaptor, etc. Meanwhile, insufficient tightening may loosen the connecting threads.

1. Attach an O-ring to the regulator O-ring slit.

2. Attach the adaptor with the 2 set screws by positioning the adapter slot on the opposite side of the handle and keeping the 2 square nuts (right/left) attached.
Tightening torque: 0.32 ± 0.03 N·m

3. Attach the switch body.

4. Fully insert the locking pin into the adapter slot.
The switch body can be replaced by attaching/removing the locking pin.



Series ARM10/11
Blocks/Specific Product Precautions 2

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 287 to 291 for Precautions on every series.

Handling

⚠ Warning

Mounting and Removal of Manifold with DIN Rail

Be sure to shut off the power and air supplies before disassembly.

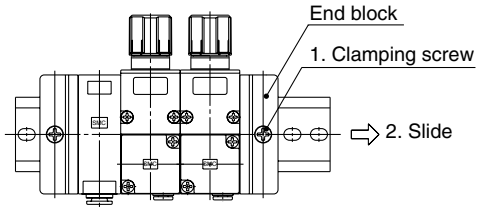
Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.

When disassembly and assembly are performed, air leakage may result if connections between blocks and tightening of the end block's holding screw are inadequate.

Before supplying air, confirm that there are no gaps between blocks, and that manifold blocks are securely fastened to the DIN rail. Then supply air and confirm that there is no air leakage before operating.

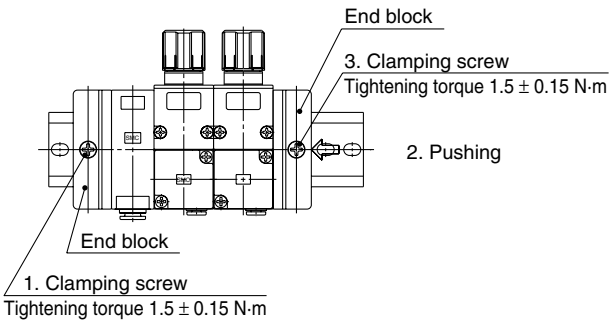
Removing blocks from DIN rail

1. Loosen the end plate clamping screws on the side until they turn freely. (The screws do not come out.)
2. Remove it by sliding it to the side (in the direction of the arrow).



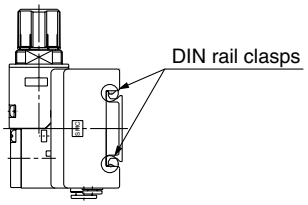
Mounting blocks on DIN rail

1. Confirm that the clamping screws of the end block on one side are securely tightened.
2. Install blocks sliding them from the side. Push the end plate on the opposite side so that there will be no gap between blocks.
3. Tighten the end plate clamping screws on the opposite side.



Confirming DIN rail clasp

Confirm that the DIN rail clasps are securely hooked into the DIN rail.

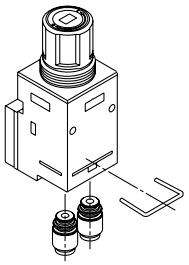


⚠ Caution

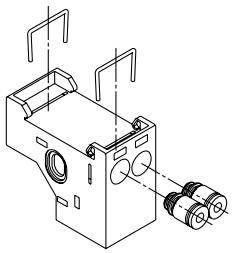
One-touch fitting replacement

For the ease of replacement, One-touch fittings are installed as the cassette type. One-touch fittings are retained with clips inserted from the directions illustrated blow. Remove the clips with a flat head screw driver to replace the One-touch fittings. When installing, insert each One-touch fitting deeply to the end and reinsert the clip to the specified position.

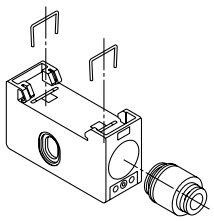
1. Single unit regulator



2. Regulator block

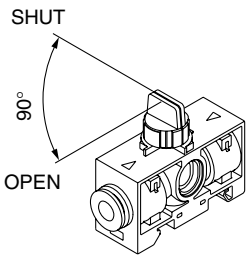


3. Various common supply blocks



Pressure supply of 3-way valve common supply block

Make sure that the handle is set at the OPEN or SHUT position in operation. The block cannot be used for the purpose of containing pressure because it allows a small amount of leakage.



Handling

⚠ Caution

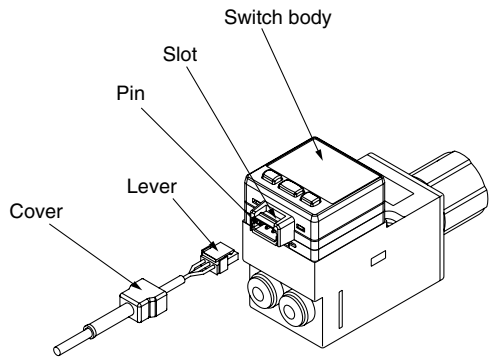
● **Digital Pressure Switch**

How to attach a connector

Insert the connector vertically onto the pins, pinching the lever and connector with your fingers. Insert the lever into the switch body slot until it is locked. Cover the connector with a cover.

How to remove a connector

Displace the cover and pull the lever straight forward by pushing its claw to remove it from the slot.



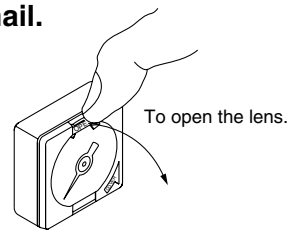
Adjustment

⚠ Caution

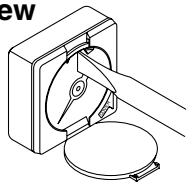
How to adjust indicator of the pressure gauge.

Make sure to follow the instruction when opening the lens cover to adjust the pressure gauge.

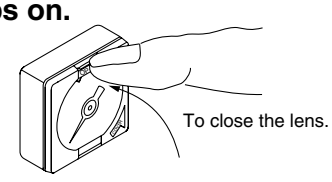
1. Open the lens cover to the arrow's direction with finger nail.



2. Adjust the gauge needle with for example, a flat head screw driver.



3. Close the lens cover to the arrow's direction until it snaps on.



Series ARM10/11
Pressure Switch Blocks
Specific Product Precautions

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 287 to 291 for Precautions on every series.

Design & Selection

⚠Warning

1. Operate the switch only within the specified voltage.

Use of the switch outside the range of the specified voltage can cause malfunction and damage to the switch, it may also increase the risks of electrical shocks or fire.

2. Never apply a load above the maximum load capacity.

It can damage the switch or shorten the service life.

3. Be sure to observe the set pressure range and maximum operating pressure.

Use of the switch outside the set pressure range can cause failure and use beyond the maximum operating pressure can damage the switch.

Mounting

⚠Warning

1. Do not use the switch unless the equipment operates normally.

After installation, repair or reform, connect air and electricity and conduct appropriate function and leakage tests to confirm proper installation.

2. Do not apply a tensile force to a cord.

Be sure to hold the body to handle the product.
Applying a tensile force to a cord may cause damage to the product.

3. Do not drop or bump the product.

Dropping or bumping while handling may cause damage to the product.

Pressure Supply

⚠Warning

1. Do not use the switch with corrosive gas or liquid.

Do not use the switch with corrosive gas or liquid. Such gas or fluid may cause damage to the switch.

2. Do not use the switch at a vacuum pressure.

If used in a vacuum pressure range, the switch will suction the outer air and become unable to operate.

Pressure Setting

⚠Caution

1. The switching setting indication scale shows the set value for pressure decrease.

2. When the ON pressure signal is to be detected, the ON signal comes on at the pressure found by adding the hysteresis to the pressure set on the scale plate.

3. The pressure indication on the scale plate is provided as a guideline. Use a pressure gauge to measure the precise settings.

Wiring

⚠Warning

1. Connect the load

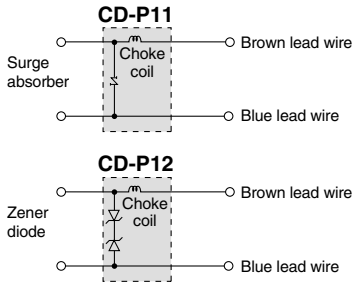
Be sure to connect the load to the pressure switch before connecting the power supply.

2. Use a contact protection box.

If the load driven by the pressure switch is an induction load or connected with a lead wire of 5 m or longer, use a contact protection box in the following table.

Contact protection box	Operating voltage	Lead wire length
CD-P11	100 VAC	Switch connection side: 0.5 m
CD-P12	24 VDC	Load connection side: 0.5 m

3. Contact protection box internal circuit



4. Contact protection box/Connection method

To connect the switch body and the contact protection box, connect the lead wire of the contact protection box on the side marked with “SWITCH” and the lead wire from the switch body. Connect the switch body and the contact protection box with a lead wire of 1 m or shorter and arrange them as close as possible.

5. Lead wire dimensions

Covering: ø3.4
Insulator: ø1.1
Conductor: ø0.64

Operating Environment

⚠Warning

1. Never use in the presence of explosive gases.

These switches are not rated as explosion proof. Never use in the presence of an explosive gas as this may cause a serious explosion.

2. Do not use in an environment where a strong magnetic field is present.

The influence of the external magnetic filed may cause the switch to malfunction.

3. Do not use in an environment where the switch is exposed to water or oil splashes.

Because the switch has an open type construction, ingress of water or oil can corrode the electric circuit, resulting in malfunction and damage.

4. Do not apply vibration to the switch.

If vibration is applied, malfunction or setting errors may result.