## **High-Precision Digital Pressure Switch for General Fluids**

### Series ZSE50F/60F/ISE50/60



## Pressure detection for a wide range of fluids.



**IP65** 

Hydraulic fluid (JIS-K2213)

Silicon oil (JIS-K2213)

Lubricating oil (JIS-K6301)

#### Fluoro carbon

- To confirm absorption of work piece with water on the surface, e.g. wet LCD glass plate
- To measure hydraulic pressure



Argon

Air containing drain

Ammonia

Carbon dioxide

Nitrogen

#### Water

- To measure low-quality air, containing drain
- Leakage test with nitrogen

### Using of stainless steel diaphragm

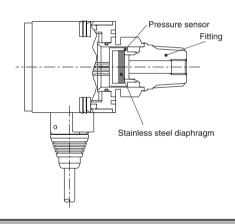
The stainless steel diaphragm prevents direct contact between sensor and measured fluid.

- Pressured areas ······ Stainless steel 630
- Fittings ...... Stainless steel 304

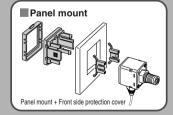
### **Extremely low leakage**

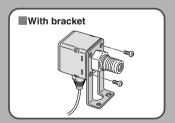
Sensor and fittings are electron-beam welded. Leakage is kept at the lowest level by using VCR® and Swedgelok® fittings.

- ZSE50F / ISE50 1 x 10<sup>-5</sup> Pa·m<sup>3</sup>/s
- ZSE60F / ISE60 1 x 10<sup>-10</sup> Pa⋅m³/s

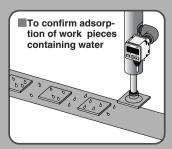


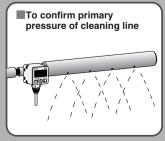
Option

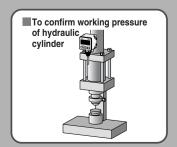




Application examples







Note) When vacuum is released, take precautions to avoid water collision with rush inertia.

(An adapter with throttle (ZS-31-X175, X186) is available to prevent water collision with rush inertia.) (Refer to "Infiltration of water and drainage" on page 761 for details.)

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<sup>\*</sup> VCR® and Swagelok® are trademarks of Swagelok Company.

# High precision and high resolution

## Compound pressure 1/2000(0.1 kPa) Positive pressure 1/1000(0.001 MPa)

Repeatability  $\pm 0.2\%$  F.S.  $\pm 1$  digit or less

Variety of **functions** 

### **Anti-chattering function**

Prevents erroneous operation due to sudden fluctuations in primary pressure, by allowing the response time to be changed.

■ Selectable response times: 2.5ms, 24ms, 192ms, 768ms or less

### Auto shift function

Pressure detection is not affected by fluctuations in primary pressure.

### **Auto preset function**

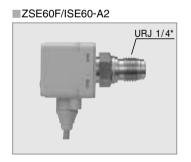
Automatic pressure setting is possible. Saves time for setting operation.

- Key lock function
- Peak and bottom display function
- Zero out function

### Series ZSE60F/ISE60

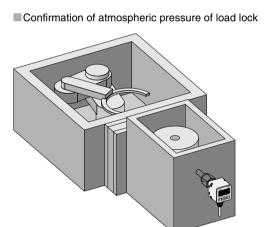
Special fitting types are used in semiconductor production equipment (metal gasket seal fittings)

Leak rate: 1 x 10<sup>-10</sup>Pa·m<sup>3</sup>/s











Model		ZSE50F	ISE50	ZSE60F	ISE60
		Standard thread type		Special fittings for the semiconductor industry (metal gasket seal fittings)	
Port size		R 1/4·NPT 1/4·G 1/4 (with M5 male thread)		URJ 1/4·TSJ 1/4*	
Leak rate		1 x 10 <sup>-5</sup> Pa⋅m³/s		1 x 10 <sup>-10</sup> Pa·m³/s	
Rated pressure range		0 -100 kPa	1 MPa	100 kPa 0 -100 kPa	1 MPa
Switch output		2 outputs NPN or PNP			
Output	Analog output	Output voltage 1 to 5 V			

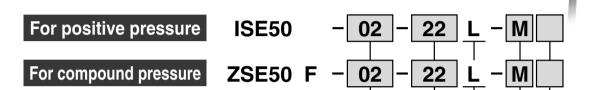
<sup>\*</sup> Refer to Glossary of Terms/Technical Information on pages 878 and 879 for URJ 1/4 and TSJ 1/4.



### **High-Precision Digital Pressure Switch** for General Fluids

# Series ZSE50F/ISE50

### **How to Order**



### **Piping specifications**

02	R 1/4 (M5 with female screw), Piping in backward direction
T2	NPT 1/4 (M5 with female screw), Piping in backward direction
G2*	G 1/4 (M5 with female screw), Piping in backward direction

<sup>\*</sup> Optional

### Input/output specifications

22	NPN open collector 2 output + Analog output
30	NPN open collector 2 output + Auto shift input
<b>62</b> *	PNP open collector 2 output + Analog output
<b>70</b> *	PNP open collector 2 output + Auto shift input

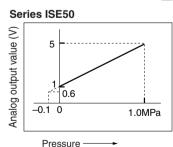
Note) Auto shift input is used for the auto shift function. For more information, please refer to Auto Shift Function on page 752.

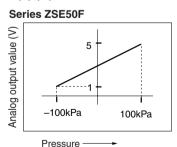
#### Lead wire length

 ••••	 
L	3 m

### **Analog output**

Suitable model: ZSE50F/ISE50- -22/62(L)-(M)





When option parts are required separately, use the following part numbers to place an order.

Option	Part no.	Qty.	Note
Bracket A	ZS-24-A	1	With 2 pcs. of mounting screws
Bracket D	ZS-24-D	1	With 2 pcs. of mounting screws
Panel mount	ZS-24-E	1	
Panel mount + Front protection cover	ZS-24-F	1	
Adapter with throttle Rc1/4	ZS-31-X175	1	
Adapter with throttle NPT1/4	ZS-31-X186	1	

Option				
Nil	None			
A	Bracket A			
D	Bracket D Refer to the dimensions for the difference between brackets A and D.			
E	Panel mount			
F	Panel mount + Front protection cover			

**ZSP** 

PS

ISA

**PSE** 

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### Unit specification

Nil	With unit switching function
M	Fixed SI unit Note)

Note) Fixed units:

For compound pressure: KPa For positive pressure



### Series ZSE50F/ISE50

### **Specifications**

		ZSE50F (Compound pressure)	ISE50 (Positive pressure)	
Rated pressu	re range	-100.0 to 100.0 kPa	0.000 to 1.000 MPa	
Regulating pressure range		-100.0 to 100.0 kPa	-0.100 to 1.000 MPa	
Extended analog output range		_	-0.100 to 0 MPa	
Proof pressur	e	500 kPa	1.5 MPa	
Setting/Displa	ıv kPa	0.1	_	
resolution	MPa	_	0.001	
Fluid	<u>'</u>	Fluid or air that will not corrod	e stainless steel 630 and 304	
Power supply	voltage	12 to 24 VDC, Ripple (p-p) 10% or less (With power supply polarity protection)		
Current consu	umption	55 mA or less		
Switch output	t	NPN or PNP open col	lector output 2 output	
	Max. load current	80	mA	
	Max. applied voltage	30 V (With N	NPN output)	
	Residual voltage	1 V or less (With Ic	pad current 80 mA)	
	Response time	2.5 ms or less (Response time selections with chatte	ring prevention function: 24 ms, 192 ms and 768 ms)	
	Short circuit protection	With short circ	cuit protection	
Repeatability		±0.2% F.S. ±1 digit or less	$\pm 0.3\%$ F.S. $\pm 1$ digit or less	
Hysteresis mode		Variable (0 or above)		
Window comparator mode		Fix (3 digits)		
Display		3 1/2-digit, 7 segment indicator (S	Sampling frequency: 5 times/sec.)	
Display accur	асу	±2% F.S. ±1 digit or less (With ambient temperature of 25°C)		
Indication ligh	nt	Green LED (OUT1: Lights when ON)	), Red LED (OUT2: Lights when ON)	
Analog output Note 1)		Output voltage: 1 to 5 V ±5% F.S. or less (In rated pressure range) Linearity: ±1% F.S. or less Output impedance: Approx. 1 kΩ	Output voltage: 1 to 5 V $\pm 2.5\%$ F.S. or less (In rated pressure range) 0.6 to 1 V $\pm 5\%$ F.S. or less (in extended analog output range) Linearity: $\pm 1\%$ F.S. or less Output impedance: Approx. 1 k $\Omega$	
Auto shift inp	ut Note 2)	No-voltage input (solid state switch or reed switch), input 5 ms or more		
	Enclosure	IP65		
	Ambient temperature range	Operating: 0 to 50°C, Stored: -10 to 60°C (With no condensation or freezing)		
Environmenta	Ambient humidity range	Operating and stored: 35 to 85% RH (With no condensation)		
resistance	Withstand voltage	250 VAC for 1 min, betw	veen live parts and case	
resistance	Insulation resistance	2 MΩ or more (at 50 VDC)	between live parts and case	
	Vibration resistance	10 to 500 Hz at the smaller of amplitude 1.5 mm or acceleration 98 m/	s <sup>2</sup> 2 hours each in direction of X, Y and Z respectively (De-energized)	
	Shock resistance	980 m/s² in X, Y, Z directions 3 times each (De-energized)		
Temperature characteristics		±3% F.S. or less (At 25°C in standard)		
Port size		02: R1/4, M5 x 0.8 T2: NPT1/4, M5 x 0.8		
Wetted material		Pressure receiving area: Stainless steel 630, Fittings: Stainless steel 304		
Lead wire		Oil-resistant vinyl cabtire cable 5 cores, ø3.5, Cross section: 0.15 mm², Insulator O.D.: 0.97 mm		
Mass		Approx. 120 g (Each including 3 m lead wire)		
Standard		Compliant with CE marking		
	22	•		

Note 1) In case of ZSE50F/ISE50- $\Box$ - $^{22}_{62}$  Note 2) In case of ZSE50F/ISE50- $\Box$ - $^{30}_{70}$ 

#### Note

The possible set ranges for types with auto shift function are as follows:

Model	Regulating pressure range	
ZSE50F-□- <sup>30</sup> <sub>70</sub>	-100.0 to 100.0 kPa	
ISE50-□- <sup>30</sup>	-1.000 to 1.000 MPa	

### **Function**

Various additional functions are available for easy measurement, switch operation and check of measured values suitable for the conditions of the measured fluid.

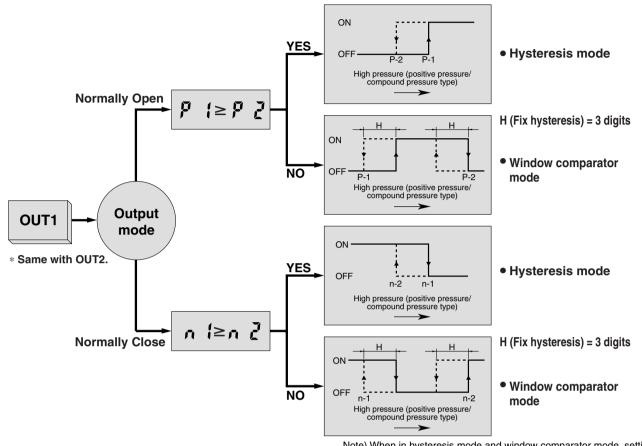
Auto shift function Note 1)	Can correct the pressure set point value of switch output according to fluctuations in the primary pressure.	
Anti-chattering function	Prevents malfunction due to sudden fluctuations in the primary pressure by adjusting the response time.	
Key lock function	Key operation can be locked to prevent incorrect operation on the operation switch.	
Peak hold function	Can retain the maximum pressure value displayed during measurement.	
Bottom hold function	Can retain the minimum pressure value displayed during measurement.	
Zero-out function	The pressure display can be set at zero when the pressure is open to the atmosphere.	
Unit conversion Note 1)	Can convert the display value.	

Note 1) Select and order by specifying the types and models.



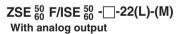
### High-Precision Digital Pressure Switch for General Fluids Series ZSE50F/ISE50

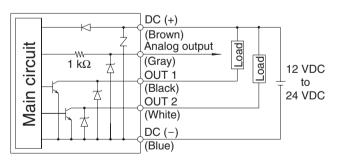
### **Output Method**



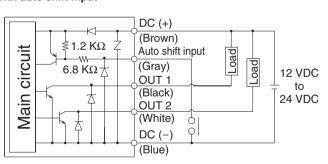
Note) When in hysteresis mode and window comparator mode, setting is determined automatically by comparing the small and large set pressure values P1, P2 (n1, n2).

### **Example of Internal Circuit and Wiring**

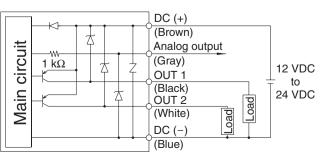




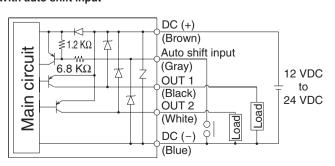
### ZSE $_{60}^{50}$ F/ISE $_{60}^{50}$ - $\square$ -30(L)-(M) With auto shift input



ZSE  $^{50}_{60}$  F/ISE  $^{50}_{60}$  - $\square$ -62(L)-(M) With analog output



ZSE  $_{60}^{50}$  F/ISE  $_{60}^{50}$  - $\square$ -70(L)-(M) With auto shift input





ISE

ZSP

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ISG

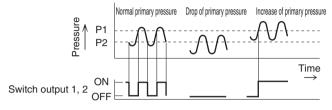
### Series ZSE50F/ISE50

### **Auto Shift Function**

This function uses the measured pressure at the time of auto shift input as the reference pressure value and corrects the set point values "P\_1" and "P\_2" of switch output 1 and "P\_3" and "P\_4" of switch output 2. "P\_1" to "P\_4" correspond to "n\_1" to "n\_4" in case of normally closed circuit.

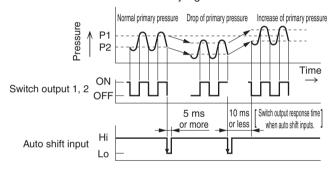
#### When auto shift is not used:

Fluctuations in the primary pressure interrupt correct judgment.



#### When auto shift is used:

When the primary pressure changes, set the auto shift function to Lo (No electrical pressure input). The pressure value at this point will be saved as the reference value to correct the pressure set point values in order to make correct judgments.



#### Auto shift function conditions and explanation

- Keep the pressure constant at least for 5 ms after the last transition signal of auto shift input.
- At the time of auto shift input, the display unit displays "ooo" for about 1 second. The pressure value at this time is saved as the correction value "C\_5".
- The set point values "P\_1" to "P\_4" or "n\_1" to "n\_4" are corrected based on the saved correction values.
- The time between the auto shift input and start of switch output is 10 ms or less.
- If the set point value corrected by auto shift input falls out of the possible set range, the correction value is not saved. The display will show "UUU" if the set point value is above the upper limit and "LLL" if it is below the lower limit.
- The correction value "C\_5" set by auto shift input disappears when the power is turned off.
- The correction value "C\_5" for the auto shift function is reset to zero (the initial value) when the power is turned on again.
  - \* The correction value is not stored on the EEPROM.

The possible set range for types with auto shift function is as follows:

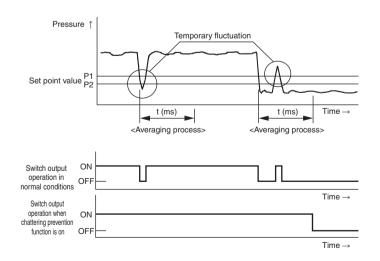
Model	Regulating pressure range	
ZSE50F-□-30 70	-100.0 to 100.0 kPa -1.000 to 1.000 MPa	
ZSE60F-□-30		
ISE50-□-30 -70		
ISE60-□-30		

### **Anti-chattering Function**

A large bore cylinder or ejector consumes a large amount of air in operation and may experience a temporary drop in the primary pressure. This function prevents detection of such temporary drops in primary pressure as abnormal pressure.

#### <Principle>

This function averages pressure values measured during the response time set by the user and then compares the average pressure value with the pressure set point value to output the result on the switch.



## High-Precision Digital Pressure Switch for General Fluids Series ZSE50F/ISE50

### **Error Function**

Take the following measures when an error occurs.

Error description		LCD display	Condition	Solution	
Over current error	OUT 1	Er I	Load current of switch output is more than 80 mA.	Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
Residual pressure error		Er3	Pressure is applied during the zero out operation as follows:  [±0.071 MPa or more with ISE50/60]  ±7.1 kPa or more with ZSE50F/60F]  * After displaying for 3 seconds, it will return to the measuring mode.	Bring the pressure back to atmospheric pressure and try using the zero out function.	
Applied pressure error			Supply pressure exceeds the maximum regulating pressure.	Reduce/Increase supply pressure to within the regulating pressure range.	
			Supply pressure is below the minimum regulating pressure.		
Auto shift error		טטט	The value is above the upper limit of the set pressure  * After displaying this message for about 1 second, the switch returns to the measurement mode.	Set the pressure again so that the sum of the applied pressure and pressure set point value at the time of auto shift input will not fall out of the set pressure range.	
		LLL	The value is below the upper limit of the set pressure  * After displaying this message for about 1 second, the switch returns to the measurement mode.		
System error		Er4	Internal data error	Shut off the power supply. Turn the power supply back on. If the power	
		Er5	Internal data error		
		Er7	Internal data error	should not come back on, please contact SMC for an inspection.	
		Er8	Internal data error		

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* The upper limits	and lower limits	are snown in the	table below.

	Regulating pressure range	Lower limit	Upper limit
Compound pressure	-100.0 to 100.0 kPa	-100.0 kPa	100.0 kPa
Positive pressure	-0.100 to 1.000 MPa	-0.100 MPa	1.000 MPa

	With auto shift function		
	Regulating pressure range	Lower limit	Upper limit
Compound pressure	-100.0 to 100.0 kPa	-100.0 kPa	100.0 kPa
Positive pressure	-1.000 to 1.000 MPa	-1.000 MPa	1.000 MPa

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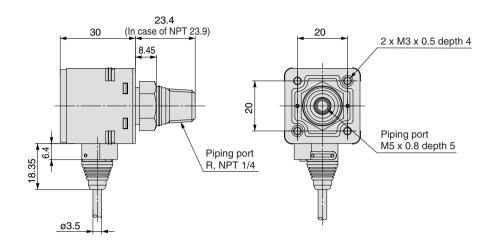
ISG

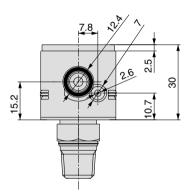
### Series ZSE50F/ISE50

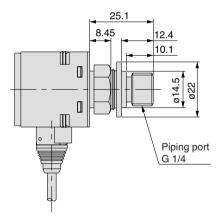
### **Dimensions**

### ZSE50F/ISE50- $\frac{02}{T2}$ <sub>G2</sub>

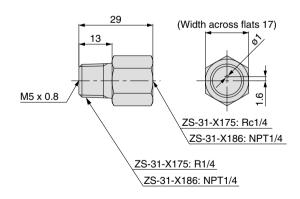








Piping port G

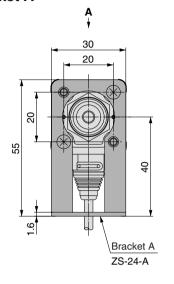


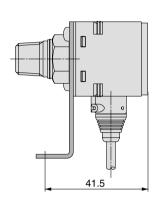
### Adapter with throttle

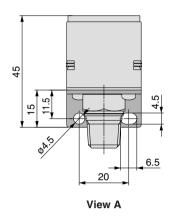
\* Refer to "Infiltration of water and drainage" on page 761 for details.

### **Dimensions**

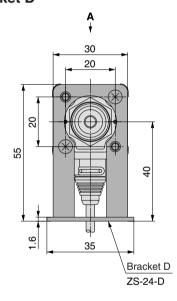
### **Bracket A**

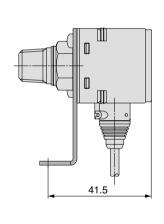


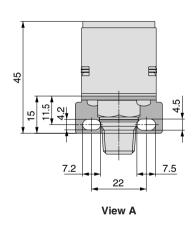




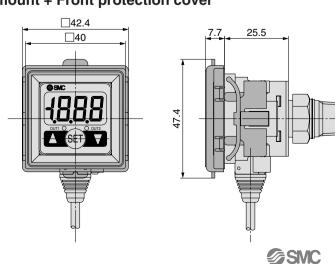
### **Bracket D**



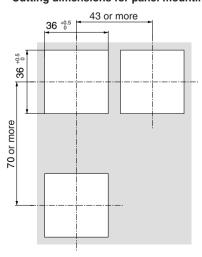




### Panel mount + Front protection cover



### **Cutting dimensions for panel mounting**



The thickness of the panel is 1 to 3.2 mm.

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### **High-Precision Digital Pressure Switch** for General Fluids

# Series ZSE60F/ISE60

### **How to Order**

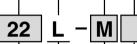


For positive pressure

ISE<sub>60</sub>

For compound pressure

ZSE60 F



### **Piping specifications**

A2	URJ 1/4*, Piping in the backward direction
B2	TSJ 1/4*, Piping in the backward direction

\* URJ 1/4 and TSJ 1/4 are special fittings for semiconductor manufacturing equipment.

Refer to Glossary of Terms/Technical Information on pages 878 and 879 for details.

### Input/output specifications

22	NPN open collector 2 output + Analog output		
30	NPN open collector 2 output + Auto shift input		
* 62	PNP open collector 2 output + Analog output		
* 70	PNP open collector 2 output + Auto shift input		

Note) Auto shift input is used for the auto shift function For more information, please refer to Auto Shift Function on page 752

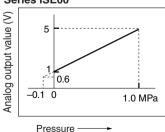
#### Lead wire length

	_
L	3 m

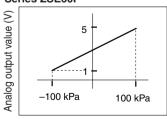
### **Analog output**

Suitable model: ZSE60F/ISE60- -22/62(L)-(M)

### Series ISE60



### Series ZSE60F



Pressure

Option

When option parts are required separately, use the following part numbers to place an order.

Option	Part no.	Qty.	Note
Bracket A	ZS-24-A	1	With 2 pcs. of mounting screws
Bracket D	ZS-24-D	1	With 2 pcs. of mounting screws
Panel mount	ZS-24-E	1	
Panel mount + Front protection cover	ZS-24-F	1	

Option		
Nil	None	
A	Bracket A	
D	Bracket D Refer to the dimensions for the difference between brackets A and D.	
E	Panel mount	
F	Panel mount + Front protection cover	

#### Unit specification

		•
Nil With		With unit switching function
	M	Fixed SI unit Note)

Note) Fixed units:

For compound pressure : KPa For positive pressure



### **Specifications**

	Model		ZSE60F (Compound pressure)	ISE60 (Positive pressure)	
Rated pressu	ıre range		-100.0 to 100.0 kPa	0.000 to 1.000 MPa	
Set pressure range			-100.0 to 100.0 kPa	-0.100 to 1.000 MPa	
Extended and	alog output range		_	-0.100 to 0 MPa	
Proof pressu	ire		500 kPa	1.5 MPa	
Setting/Displ	lay kPa		0.1	_	
resolution	MPa		_	0.001	
Fluid			Fluid or air that will not corrode stainless steel 630 and 304		
Power supply	y voltage		12 to 24 VDC, Ripple (p-p) 10% or less (With power supply polarity protection)		
Current cons	sumption		55 mA	or less	
Switch output	ıt		NPN or PNP open col	lector output 2 output	
	Max. load curren	1	80	mA	
	Max. applied volt	age	30 V (With N	IPN output)	
	Residual voltage		1 V or less (With lo	ad current 80 mA)	
	Response time		2.5 ms or less (Response time selections with chatte	ring prevention function: 24 ms, 192 ms and 768 ms)	
	Short circuit pro	ection	With short circ	•	
Repeatability			±0.2% F.S. ±1 digit or less	±0.3% F.S. ±1 digit or less	
⊢ HVSteresis ⊢	Hysteresis mode		Variable (0	or above)	
Window comparator mode		mode	Fix (3 digits)		
Display			3 1/2-digit, 7 segment indicator (Sampling frequency: 5 times/sec.)		
Display accuracy			±2% F.S. ±1 digit or less (With	, ,	
Indication light			Green LED (OUT1: Lights when ON)	, Red LED (OUT2: Lights when ON)	
Analog output Note 1)			Output voltage: 1 to 5 V ±5% F.S. or less (In rated pressure range) Linearity: ±1% F.S. or less Output impedance: Approx. 1 kΩ	Output voltage: 1 to 5 V ±2.5% F.S. or less (In rated pressure range) 0.6 to 1 V ±5% F.S. or less (in extended analog output range) Linearity: ±1% F.S. or less Output impedance: Approx. 1 kΩ	
Auto shift in	out Note 2)		No-voltage input (solid state switch	or reed switch), input 5 ms or more	
	Enclosure		IP(	/	
	Ambient temperatu	e range	Operating: 0 to 50°C, Stored: -10 to 60°C (With no condensation or freezing)		
Environment	Ambient humidit	range	Operating and stored: 35 to 85% RH (With no condensation)		
resistance	Withstand volta	ge	250 VAC for 1 min, betw	een live parts and case	
	Insulation resis	tance	2 M $\Omega$ or more (at 50 VDC) between live parts and case		
	Vibration resist	ance	10 to 500 Hz at the smaller of amplitude 1.5 mm or acceleration 98 m/s² 2 hours each in direction of X, Y and Z respecti		
Shock resistance		e	980 m/s² in X, Y, Z directions 3 times each (De-energized)		
Temperature	emperature characteristics ±3% F.S. or less (At 25°C in standard)		t 25°C in standard)		
Port size			A2: URJ1/4 B2: TSJ1/4		
Wetted mater	rial		Pressure receiving area: Stainless steel 630, Fittings: Stainless steel 304		
Lead wire			Oil-resistant cabtire cord 5 cores, ø3.5, Cross section: 0.15 mm², Conductor O.D.: 0.97 mm		
Mass			Approx. 120 g (Each including 3 m lead wire)		
Standard	Standard Compliant with CE marking		h CE marking		

Note 1) In case of ZSE60F/ISE60- $\Box$ - $^{22}_{62}$  Note 2) In case of ZSE60F/ISE60- $\Box$ - $^{30}_{70}$ 

The possible set ranges for types with auto shift function are as follows:

Model		Regulating pressure range	
	ZSE60F-□- <sup>30</sup>	-100.0 to 100.0 kPa	
	ISE60-□- <sup>30</sup>	-1.000 to 1.000 MPa	

### **Function**

Various additional functions are available for easy measurement, switch operation and check of measured values suitable for the conditions of the measured fluid.

Auto shift function Note 1)	Can correct the pressure set point value of switch output according to fluctuations in the primary pressure.
Anti-chattering function	Prevents malfunction due to sudden fluctuations in the primary pressure by adjusting the response time.
Key lock function	Key operation can be locked to prevent incorrect operation on the operation switch.
Peak hold function	Can retain the maximum pressure value displayed during measurement.
Bottom hold function	Can retain the minimum pressure value displayed during measurement.
Zero-out function	The pressure display can be set at zero when the pressure is open to the atmosphere.
Unit conversion Note 1)	Can convert the display value.





PS

ISA

**PSE** 

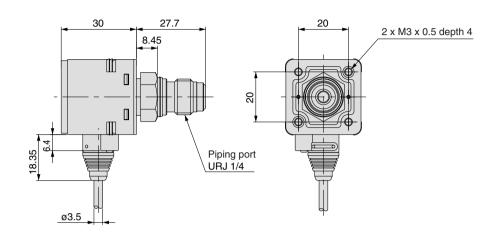
IS ISG

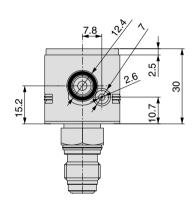
### Series ZSE60F/ISE60

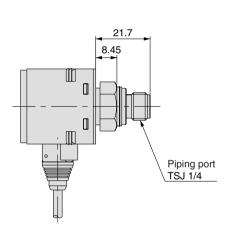
### **Dimensions**

### ZSE60F/ISE60-A2









Piping port TSJ

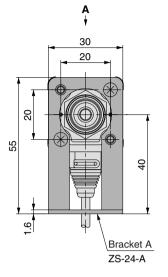
### The following items are identical with those of series ZSE50F/ISE50.

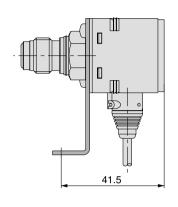
Item	Reference page
Output type	751
Example of internal circuit and wiring	751
Auto shift function, Chattering prevention function	752
Measures to be taken when error occurs	753

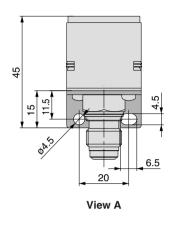


### **Dimensions**

### **Bracket A**







ZSP

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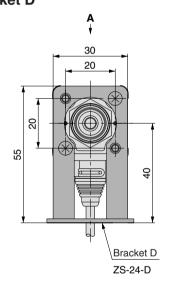
**PSE** 

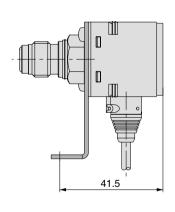
IS

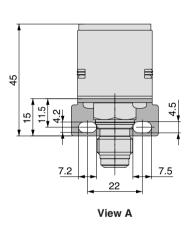
ISG

ZSM

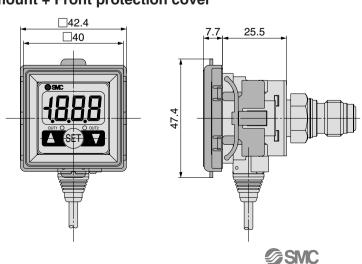
### **Bracket D**



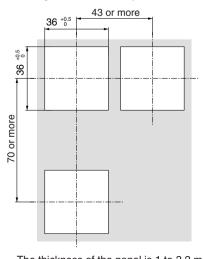




### Panel mount + Front protection cover



### Cutting dimensions for panel mounting

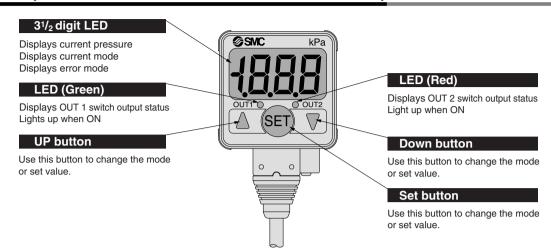


The thickness of the panel is 1 to 3.2 mm.

759

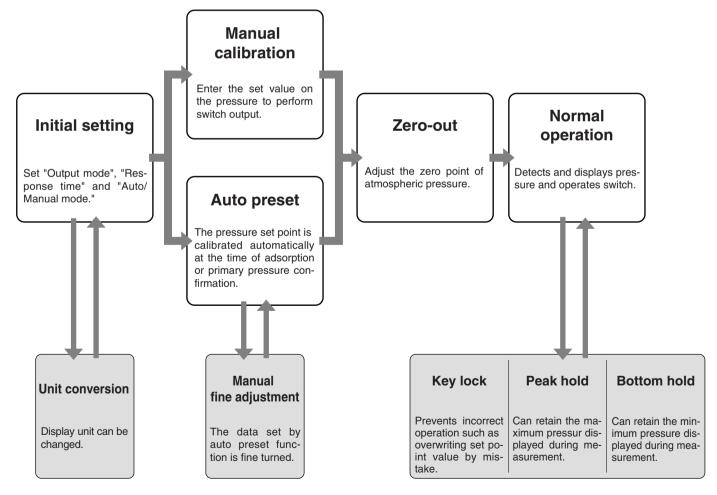
### Series ZSE50F/60F, ISE50/60

### Description (Common to ZSE50F/ISE50 and ZSE60F/ISE60)



### Setting (Common to ZSE50F/ISE50 and ZSE60F/ISE60)

### Calibration procedure







# Series ZSE50F/60F, ISE50/60 Pressure Switch Precautions 1

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 687 to 691 for Pressure Switch Precautions.

#### Handling

### **Marning**

- Do not drop, or apply excessive impact (980 m/s²) while handing. Although the body of the sensor may not be damaged, the internal parts of the sensor could be damaged and lead to a malfunction.
- The tensile strength of the cord is 49 N. Applying a greater pulling force on it can cause a malfunction. When handling, hold the body of the sensor do not dangle it from the cord.
- Do not exceed the screw-in torque of 13.6 N·m when installing piping. Exceeding this value may cause malfunctioning of the sensor.
- Do not use pressure sensors with corrosive and/or flammable gases or liquids.

#### Connection

### **Marning**

- Incorrect wiring can damage the switch and cause a malfunction or erroneous switch output.
- 2. Turn off the power before connecting the wires.
- Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Malfunctions may occur due to noise from these lines.
- 4. If a commercial switching regulator is used, make sure that the F.G. terminal is grounded.

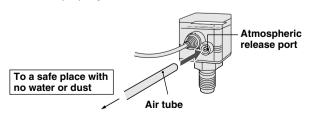
#### **Operating Environment**

### **Marning**

- Our pressure switches are CE marked; however, they are not equipped with surge protection against lightning. Lightning surge countermeasures should be applied directly to system components as necessary.
- Our pressure switches do not have an explosion proof rating. Never use it in the presence of an explosive gas as this may cause a serious explosion.

### **⚠** Caution

- Do not use in an environment with spattering liquid of oil or solvent
- 2. In an environment where the body of the switch is exposed to water or dust, there is possibility of water or dust invasion of the switch through the atmospheric release port. Insert a ø4 tube (I.D.: ø2.5) into the atmospheric release port and pipe the other end to a place with no spattering water or other liquid. Do not fold or clog the tube or the pressure cannot be measured properly.



- \* Confirm that the air tube is inserted to the bottom of the atmospheric release port.
- \* Use SMC TU0425 (Material: Polyurethane, O.D.: ø4, I.D.: ø2.5) as the air tube.

### **Operating Environment**

### **⚠** Caution

3. When resin piping is used, depending on the fluid, static electricity may occur. When connecting the switch and sensor, please take adequate anti-static electricity measures on the equipment side, and do not use with a grounding that is shared with equipment that generates strong electromagnetic noise or high-frequency waves. This can result in a switch or sensor being damaged by static electricity.

#### **Pressure Source**

### **A** Warning

### 1. Use of toxic, deleterious, corrosive or flammable fluid.

The materials of the pressure sensor and fittings on the switch are stainless steel 630 and stainless steel 304. Do not use toxic, deleterious or corrosive fluid.

The switch is not protected against explosion. Do not use it with flammable gas or fluid, either.

### 2. Compatible fluid

The fluid contact areas are stainless steel 630 (pressure sensor) or stainless steel 304 (fittings). Use fluid that will not corrode the materials.

(For corrosiveness of fluid, consult the manufacturer of the fluid.)

#### 3. Infiltration of water and drainage

The pressure sensor of this switch adapts stainless diaphragm that would not be damaged by water. However, the pressure sensor might be damaged when condensate included in water and air may collide with the sensor due to its rush inertia, which occurs when vacuum is released after absorption is confirmed

In the above case, make an orifice in the middle or mount the external adapter with throttle (ZS-31-X175, Z186) to the fitting.

#### 4. Withstand pressure

When fluid is liquid, excessive pressure fluctuation such as a water hammer or surge pressure occurs when the valve is ON/OFF.

If needed, install a damper, absorber or accumulator to prevent the pressure fluctuation. When pressure over the withstand pressure is applied even for a short period of time, it may damage the pressure sensor or switch.

#### <ZSE60F/ISE60>

#### Helium leakage test

Helium leakage test is conducted on the welding parts. Use a ferrule by Swagelok (Swagelok® fittings) as the TSJ fittings and packing, ground, etc. by Swagelok (VCR® fittings) as the URJ fittings. If a ferrule, packing or ground by other manufacturers are to be used, conduct helium leakage test before using those products.

\* Swagelok® and VCR® are trademarks of Swagelok Company.



ZSP

PS ISA

PSE

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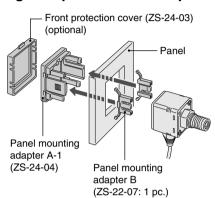
# Series ZSE50F/60F, ISE50/60 Pressure Switch Precautions 2

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 687 to 691 for Pressure Switch Precautions.

### **Mounting Method**

### **⚠** Caution

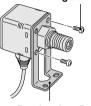
### 1. Mounting with panel mount adapter



### 2. Mounting with brackets

Mount a bracket to the using two M3 x 5L mounting screws and install on piping with a hexagon socket cap screws. The switch can be installed horizontally depending on the installation location.





The tightening torque for bracket mounting Bracket A or D screw should be 0.98 N·m or less.

### Regulating pressure range and rated pressure range

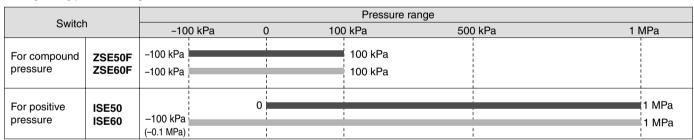
### **⚠** Caution

### Set the pressure within the rated pressure range.

The regulating pressure range is the range of pressure that is possible in setting.

The rated pressure range is the range of pressure that satisfies the specifications (accuracy, linearity, etc.) on the sensor.

Although it is possible to set a value outside the rated pressure range, the specifications will not be guaranteed even if the value stays within the regulating pressure range.



Rated pressure range of switch

Regulating pressure range of switch